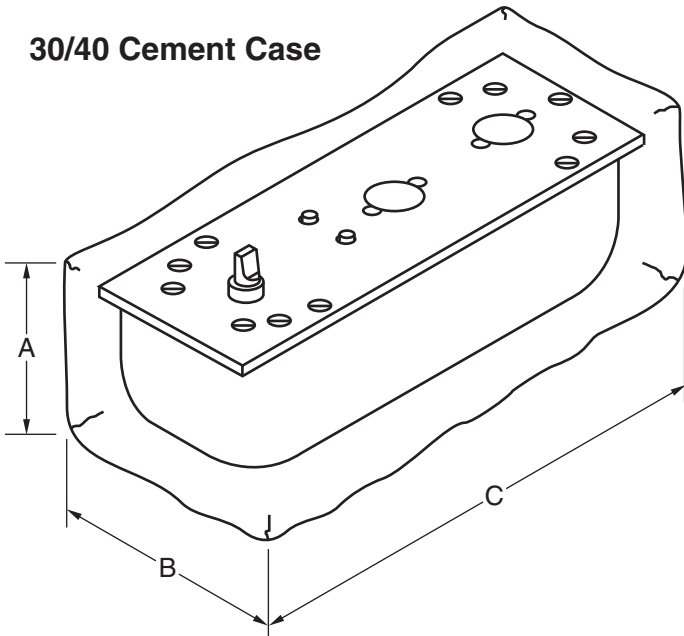


Blocking Instructions

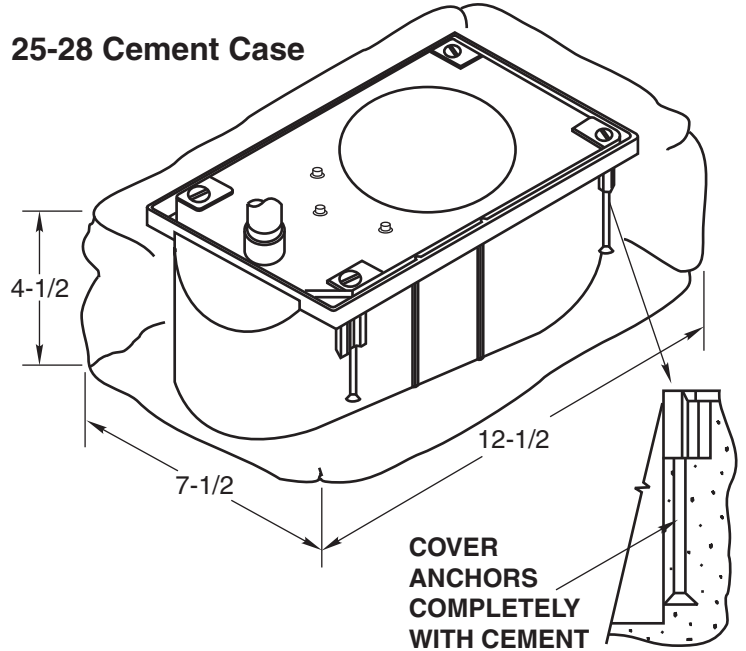
Figure 1

Check template for location of rough hole.

30/40 Cement Case



25-28 Cement Case

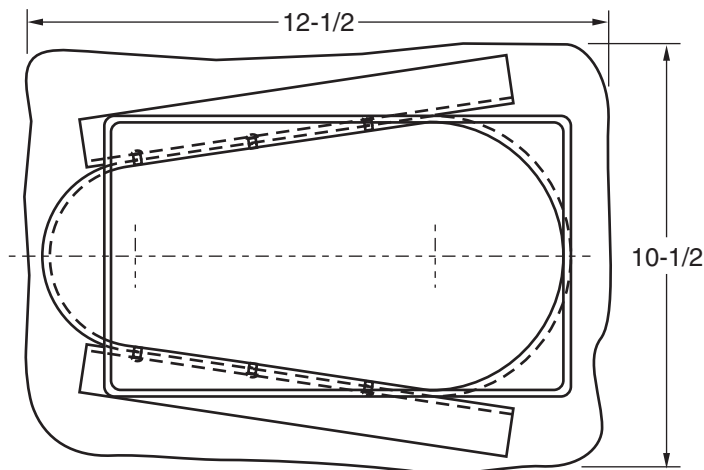


Closer	A	B	C
No. 30	4	7	15-1/2
No. 40	4-1/2	7-1/2	18

Figure 1A

79501 Cement Case

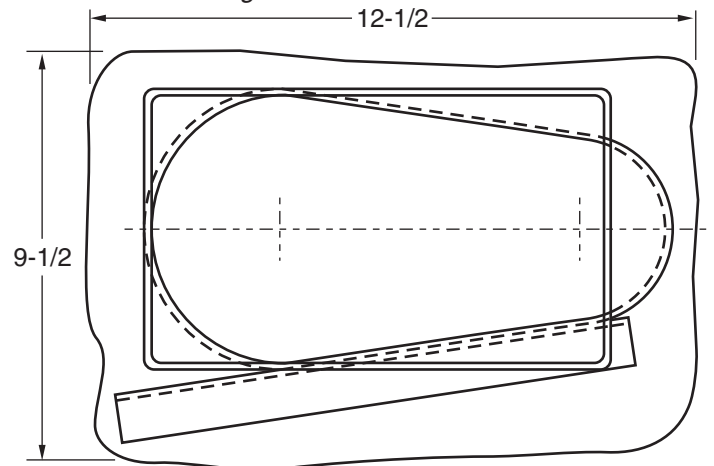
4-1/2" Deep



1101 Cement Case

4-1/2" Deep

Concrete pour should not go past expansion joint.
4" to outside of building/5-1/2 to inside.

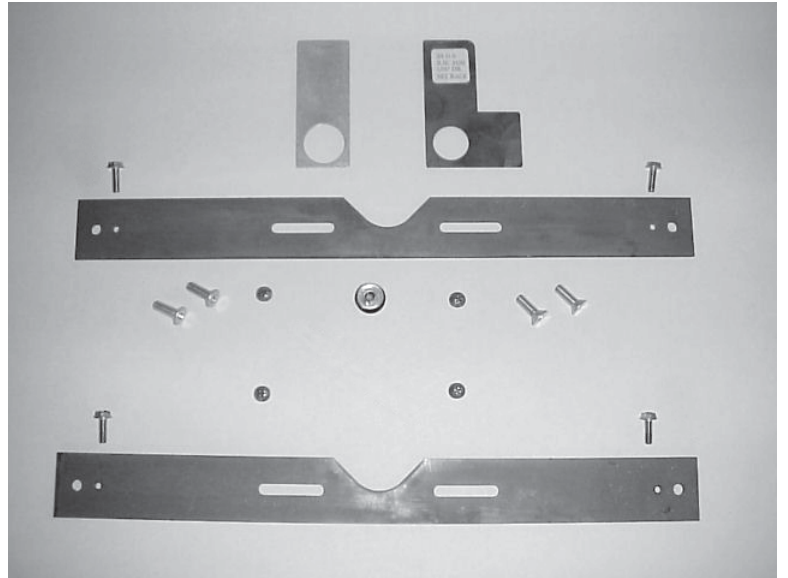


Note:

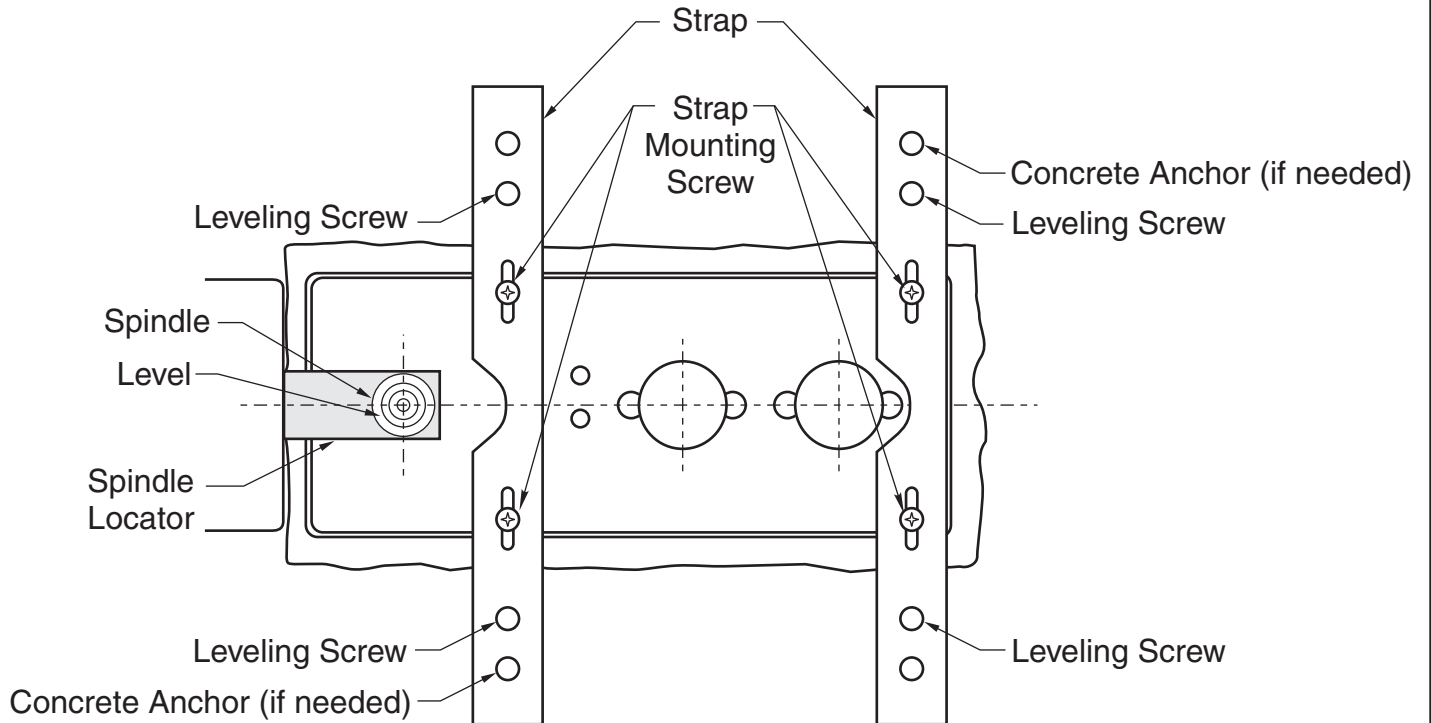
1. Do not scale drawing.
2. Dimensions given in inches. Conversion from inches to metric: inch x 25.4.
3. If necessary to prevent cement from entering foundation case, apply duct tape to seal the gap between closer and foundation case.

Kit includes:

- 4 ea 1/4 -20 x 3/4 Flat Head Phillips Screws
- 4 ea #10-24 x 5/16 Round Head Phillips Screws
- 4 ea #10-24 x 3/4 Hex Washer Head Screws
- 2 ea Straps
- 1 Spindle locator 3/4 offset
- 1 Spindle locator 2-3/4 center hung
- 1 Bubble level

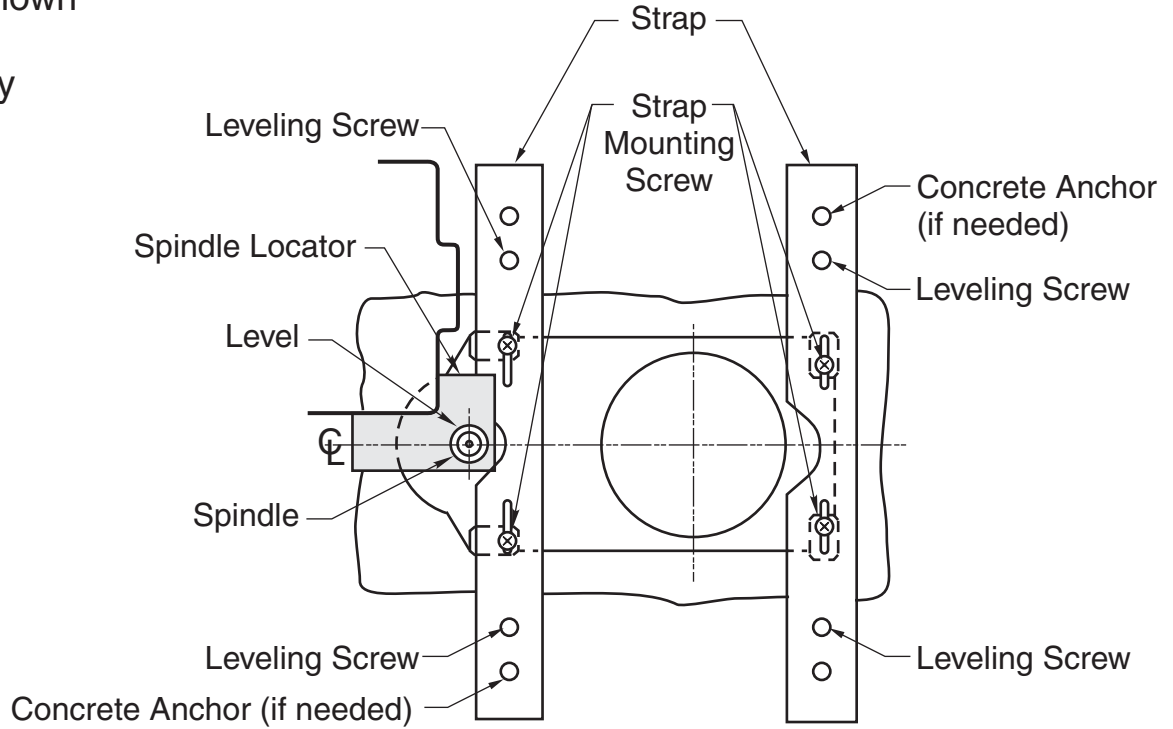


**No. 30/40 Closers
Non-Handed**

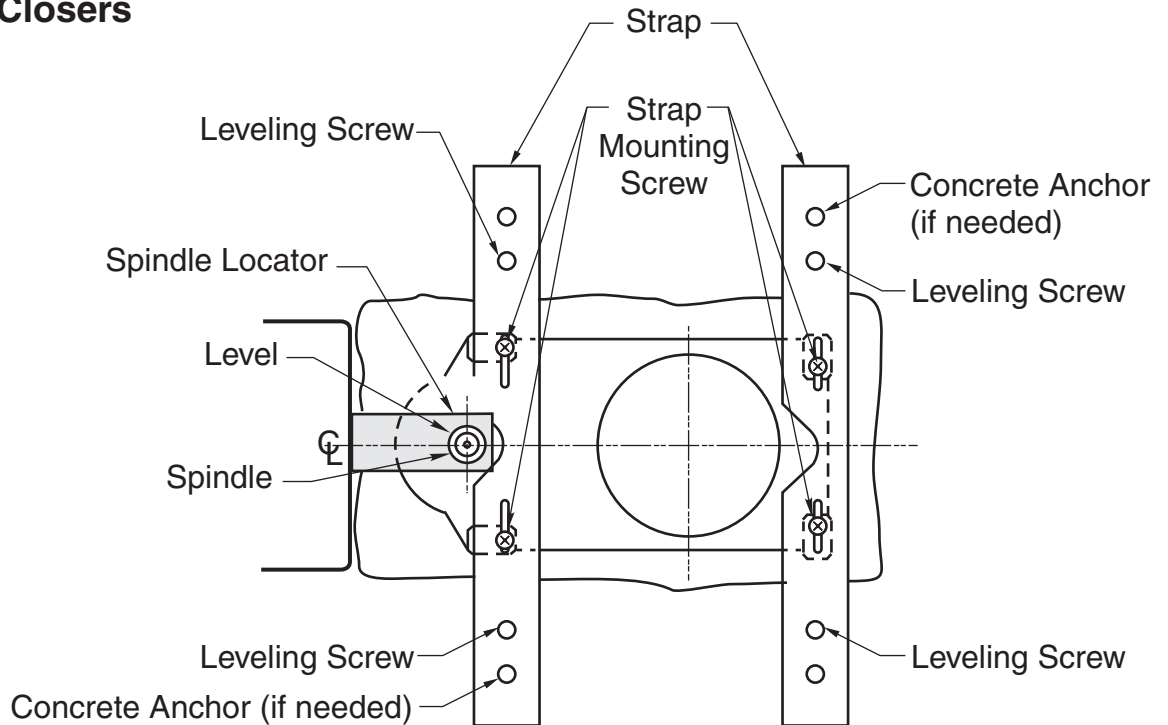


No. 25-27
Offset Closers
Right Hand Shown

3/4 Offset Only



No. 26-28
Center Hung Closers



Installation:

1. With frame set in place, cut hole in floor to dimensions for closer model on page 1; Figure 1. Clean out excess concrete.

2. Install top pivot in frame.



3. Drop plumb line from top pivot. See Figure 2 at right. (Use of Rixson 2604 Pivot Aligning Tool is recommended)



4. Place closer in cement case and attach with 4 each 1/4-20 x 3/4 Flat Head Phillips screws.

5. Place straps on top of cement case and center each.

6. Using 10-24 x 5/16 round head screws, tighten straps to top of closer. See Figure 3 at right.

7. Set closer/foundation case in hole in floor.

8. Put spindle locator over spindle and position closer next to frame. See appropriate closer model illustration on previous pages.

9. Make sure that plumb line is centered over spindle.

10. Place bubble level on top of closer spindle and torpedo level. See Figure 4 at right.

11. Using 4 leveling screws (10-24 x 3/4 hex washer head screws), turn screws to raise and lower straps until closer is completely level. This is determined by bubble level provided.

12. Re-check all areas, locator, plumb line and level.

13. If needed, insert cement anchors to stabilize installation.

14. Use two pour grouting procedure:

Step 1 Use EXPANDABLE QUICKSET CEMENT, (Por-Rok or equivalent grout). Grout in only bottom 3/4" of foundation case, including bottom of cement anchor. Allow grout to harden.

15. Hang door.

16. **Step 2** Use a regular cement mixture, EXTERIOR TYPE (Sakrete or equivalent) to finish setting the foundation case. ALL 4 ANCHORS MUST BE COMPLETELY COVERED WITH CEMENT. (See Figure 1A on page 1)

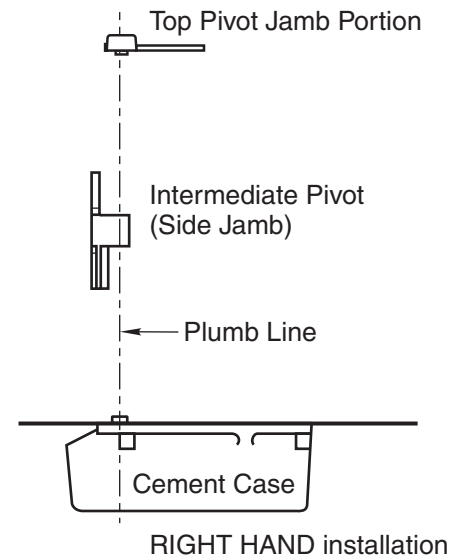


Figure 2

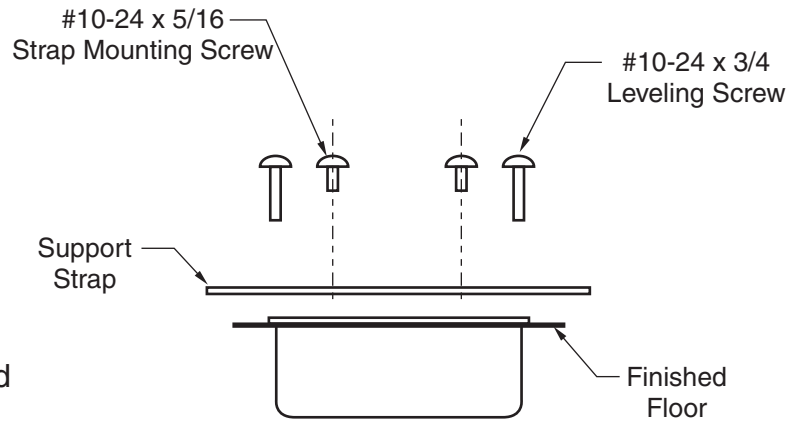


Figure 3

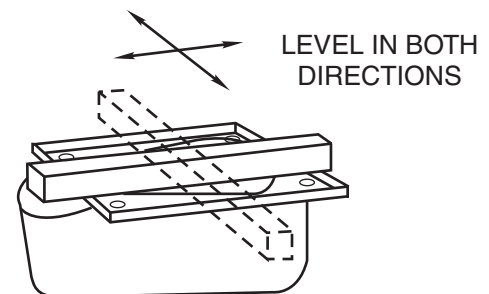


Figure 4

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