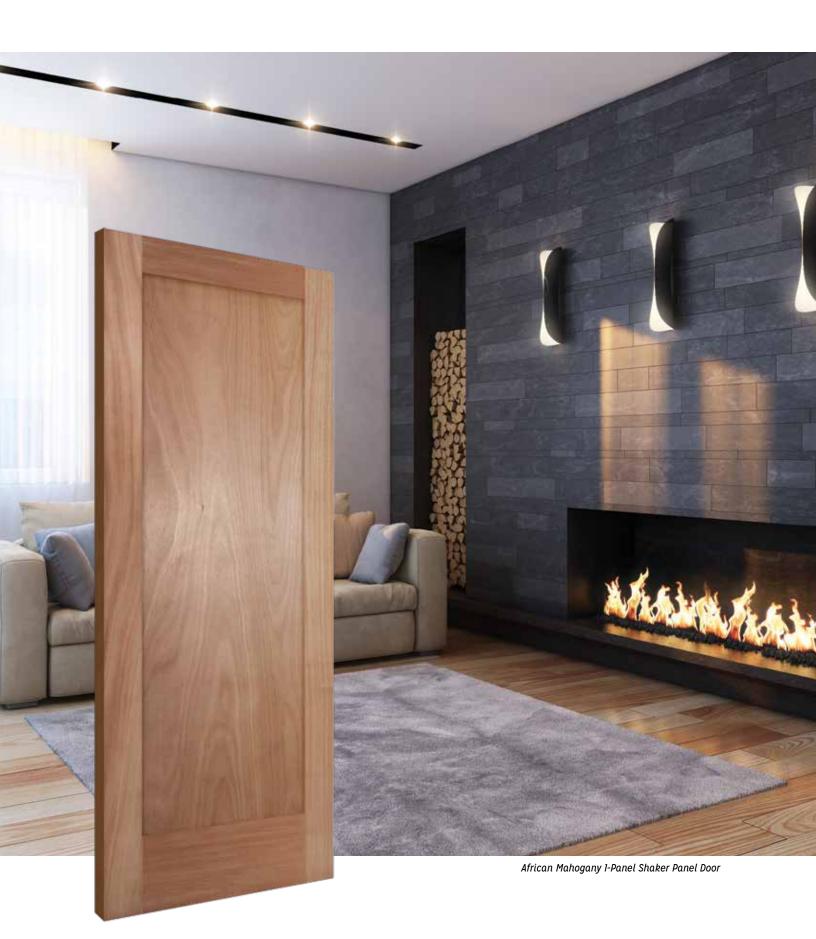


STILE & RAIL 2018-2019







INTERIOR DOORS

Stile-Rail & French Doors

Madero's interior door collections feature the latest designs and timeless classics, providing a range of style, material, and budget options to suit your specific needs. From renovations to new home construction, these doors will provide exceptional value and style for your home.

Interior doors are readily available in 6'8", 7'0", 8'0", or custom door slab heights, and standard widths. Hardware, frame and mounting options are available to ensure that your interior doors will complement the decor in every room.

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Madero also offers a full range of moulded panel, flush panel and sliding door options. For details, visit us at:

www.madero.ca







MADERO. DOORS FOR LIFE.

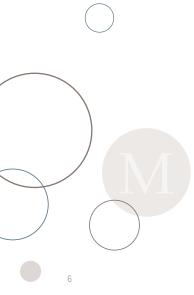
Modern, contemporary, colonial, or eclectic, Madero has a deep respect for the subtleties of timeless design, but it doesn't end there. Partnering with innovative manufacturers and offering industry-leading warranties, Madero's selection of doors stand the test of time.

Take a look, and see what you find. For more, visit us online at www.madero.ca.

STILE & RAIL

Madero offers a complete line of interior stile and rail wood doors to meet any architectural or design requirement. The wood panel designs include traditional and contemporary styles, from a variety of sustainably harvested wood species. Add warmth and richness to any room with the look and feel of natural solid hardwood veneer — constructed to withstand the daily rigors of family life.



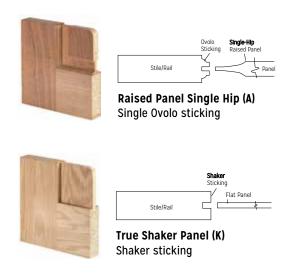




Woodport Doors is a seasoned, quality supplier of authentic wood doors, located near the rustic forest region of Wisconsin's North Woods. This area has a long history of the woodworking trade, and they are proud to continue the craft. Skilled men and women build stile and rail wood doors as beautiful as they are strong. Make your dream door a reality from a wide product selection — we're confident you'll find the perfect style for your home.



Standard Panel/Sticking Profiles







PRIMED ENGINEERED WOOD



Primed Engineered Wood 3-Panel Mission

Primed engineered wood doors combine the best of authentic stile and rail craftsmanship with engineered wood technology for more stability than solid wood. Ideal for painted applications, these 18 popular panel designs will give your home a true mark of distinction.

Engineered Wood Slab

Door Primed engineered wood with smooth paintable surface

Profile Raised Panel (A) or Shaker Panel (K) (refer to page 17);

custom (upcharge)

Thickness 1-3/8" or 1-3/4"; bifold 1-3/8" only **Height** 80" (6/8), 84" (7/0), and 96" (8/0)

Passage 18" (1/6), 24" (2/0), 28" (2/4), 30" (2/6), 32" (2/8), 34" (2/10), 36" (3/0)

Bifold 24" (2/0), 30" (2/6), 36" (3/0)



3 Panel Equal 281A / 281K



4 Panel Equal 272A / 272K



5 Panel Equal 282A / 282K



1 Panel Square 271A / 271K



2 Panel Square 092A / 092K



3 Panel Square 116A / 116K



4 Panel Square 095A / 095K



5 Panel Square 103A / 103K



6 Panel Square 105A / 105K



3 Panel Mission 303A / 303K



2 Panel Arch Top



3 Panel Arch Top



4 Panel Arch Top



5 Panel Arch Top



2 Panel Camber Top 265A / 265K



3 Panel Camber Top 287A / 287K



4 Panel Camber Top 266A / 266K



5 Panel Camber Top 326A / 326K

WOOD PANEL



Hemlock 4-Panel Equal Shaker

Handcrafted wood doors transcend the ordinary, commanding attention with timeless beauty at an affordable price. Natural hardwood with wood composite core construction provides excellent thermal efficiency in all seasons. Distinctive raised panels (profile A) or modern shaker panels (profile K) bring refinement to any decor.

Wood Veneer Slab

Door Natural wood veneer overlay on wood composite

core construction

Profile Raised Panel (A) or Shaker Panel (K) (refer to page 17);

custom (upcharge)

Thickness 1-3/8" or 1-3/4"; bifold 1-3/8" only

Height 80" (6/8), 84" (7/0), and 96" (8/0) (Subject to availability)

Passage 18" (1/6), 24" (2/0), 28" (2/4), 30" (2/6), 32" (2/8), 34" (2/10), 36" (3/0)

Bifold 24" (2/0), 30" (2/6), 36" (3/0)

Optional Solid wood (finger-joint) core

Warranty 1 year limited

Standard Wood Species



African Mahogany



Hemlock



White Poplar



Birch BIRCH



Hickory



Red Oak



Cherry CHERRY



Knotty Pine



Select Alder



Douglas Fir



Knotty Alder



Walnut WAL



Hard Maple



Clear Pine



White Oak







Wood Panel Designs



3 Panel Equal 281A / 281K Shown in Knotty Alder



4 Panel Equal 272A / 272K Shown in Hickory



5 Panel Equal 282A / 282K Shown in Maple



1 Panel Square 271A / 271K Shown in White Poplar



2 Panel Square 092A / 092K Shown in Maple



3 Panel Square 116A / 116K Shown in Red Oak



4 Panel Square 095A / 095K Shown in Knotty Pine



5 Panel Square 103A / 103K Shown in African Mahogany



6 Panel Square 105A / 105K Shown in Pine



Wood Panel Designs



3 Panel Mission 303A / 303K Shown in Cherry



2 Panel Arch Top 093A Shown in Red Oak



3 Panel Arch Top 118A Shown in White Poplar



4 Panel Arch Top 097A Shown in Clear Pine



5 Panel Arch Top 104A Shown in Hickory



2 Panel Camber Top 265A / 265K Shown in Walnut



3 Panel Camber Top 287A / 287K Shown in Mahogany



4 Panel Camber Top 266A / 266K Shown in Fir



5 Panel Camber Top 326A / 326K Shown in Hemlock

LOUVER DOORS



Panel Over Louver also Available

Louver doors are perfect for pantries, closets and laundry rooms, — concealing the area while allowing for airflow and freshness in challenging environments. They are also useful for fitting rooms and maintenance rooms. These classic, sturdy doors provide both privacy and ventilation.

Wood Veneer or Primed Engineered Wood Slab

Door Primed engineered wood or hardwood veneer

(wood species on page 20)

Profile Louver Craftsman Panel; custom (upcharge)

Slats 1-1/4" (standard louver) or 2-1/4" (plantation louver)

Thickness 1-3/8" or 1-3/4"; bifold 1-3/8" only **Height** 80" (6/8), 84" (7/0), and 96" (8/0)

Passage 18" (1/6), 24" (2/0), 28" (2/4), 30" (2/6), 32" (2/8), 34" (2/10), 36" (3/0)

Bifold 18" (1/6), 24" (2/0), 30" (2/6), 36" (3/0)

Warranty 1 year limited

Louver Over Panel



Wood Species
LOUV/PNL
(Also available in primed)



Primed
LOUV/PNL
(Also available in wood species)

Louver Over Louver

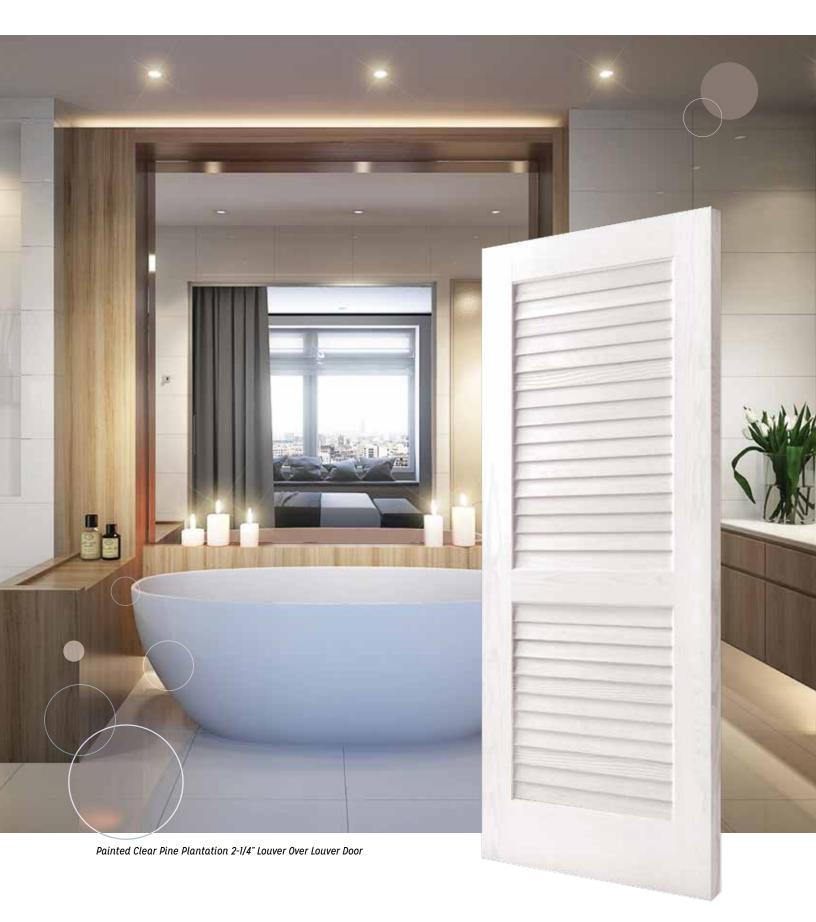


Plantation 2-1/4" Wood Species LOUV/LOUV (Also available in primed)



Standard 1-1/4"
Primed
LOUV/LOUV
(Also available in wood species)

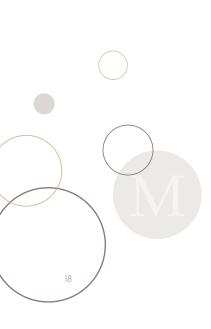




FRENCH DOORS

French doors are a smart choice for adding privacy to a study or home office, without robbing it of valuable lighting. In addition to keeping light flowing into the room, they provide a secure view into your home. The need to hold private conversations or finish work at home may isolate you from your family. By using French doors, you won't be secluded behind a solid wood door, and they serve as a buffer to various household noises. Choose from traditional designs with nostalgic charm, or modern panel lite styles for a fresh new look. Glass options are available to suit every taste.









Modern Glass Designs



Frit \$
White obscured coating fused to tempered glass one side (1/8" single pane)



Frosted \$
White etch one side, smooth tempered glass one side
(1/8" single pane)

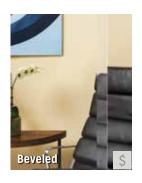


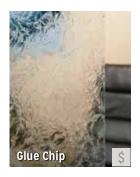
White Laminated \$\$
White obscured coating between two panes of glass
(1/4" dual pane)



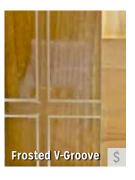


Traditional and Unique Glass Designs











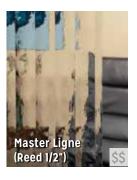












ONE LITE



Stained Cherry I-Lite with Frosted Glass

Handcrafted wood or primed engineered wood stile and rail designs can be mixed and matched with contemporary glass textures, creating endless combinations to complement your interior style. Consider using the space efficiency of pocket doors for smaller rooms, and bypass or double doors for closet access.

Wood Veneer or Primed Engineered Wood Rim

Door Primed engineered wood or hardwood veneer

(wood species on page 20)

Profile Ovolo Sticking (A) or Shaker Sticking (K) (refer to page 17);

custom (upcharge)

Glass Refer to pages 29-31

Thickness 1-3/8" or 1-3/4"; bifold 1-3/8" only **Height** 80" (6/8), 84" (7/0), and 96" (8/0)

Passage 18" (1/6), 24" (2/0), 28" (2/4), 30" (2/6), 32" (2/8), 34" (2/10), 36" (3/0)



Primed Engineered Wood 1-Lite with Frosted Glass



Stained Knotty Alder 1-Lite with Frosted Glass



Unfinished Maple 1-Lite with Frosted Glass



Stained Oak 1-Lite with Frosted Glass









PANEL LITE



Clear Pine 3-Panel Lite with Frit Glass Inserts

Finding the right style to reflect your tastes is very important. These modern designs are a refreshing update to traditional French doors, highlighting the beauty of your contemporary decor. Their simple elegance allows natural light to cascade from room to room, filling your home with a magic all of its own.

Wood Veneer or Primed Engineered Wood Rim

Door Primed engineered wood or hardwood veneer

(wood species on page 20)

Profile Ovolo Sticking (A) or Shaker Sticking (K) (refer to page 17);

custom (upcharge)

Glass Refer to pages 29-31

Thickness 1-3/8" or 1-3/4"; bifold 1-3/8" only **Height** 80" (6/8), 84" (7/0), and 96" (8/0)

Passage 18" (1/6), 24" (2/0), 28" (2/4), 30" (2/6), 32" (2/8), 34" (2/10), 36" (3/0)







WOOD MULLION







Maple 15-Pane Wood Mullion French Door with Clear Glass

Handcrafted wood mullion (wood bar) traditional style French doors are a beautiful addition to any home, and serve as a true reflection of personal taste. Choose from a wide variety of glass options and wood species. Doors are shipped unfinished, giving you the freedom to choose the perfect stain or paint colour to complement your home decor.

Wood Veneer or Primed Engineered Wood Rim

Door Primed engineered wood or hardwood veneer

(wood species on page 20)

Profile Ovolo Sticking (A) or Shaker Sticking (K) (refer to page 17);

custom (upcharge)

Glass Refer to page 29-31 for glass options

Thickness 1-3/8" or 1-3/4"; bifold 1-3/8" only **Height** 80" (6/8), 84" (7/0), and 96" (8/0)

Passage 18" (1/6), 24" (2/0), 28" (2/4), 30" (2/6), 32" (2/8), 34" (2/10), 36" (3/0)



5 Lite Wood Bar 5-LITE 020W



10 Lite Wood Bar



12 Lite Wood Bar Raised Bottom Panel 12-LITE 065W



15 Lite Wood Bar







SPECIALTY DOORS



1-Lite Decorative (etched glass)

Bring fun, creativity and focus into your home or business with several unique panel options. Choose a wood species that will fit seamlessly with existing decor. Add organization with a magnetic chalkboard, and personal style with a decorative glass panel.

Wood Veneer or Primed Engineered Wood Rim

Door Primed engineered wood rim or hardwood veneer

(wood species on page 20)

Profile Ovolo Sticking (A) or Shaker Sticking (K) (refer to page 17);

custom (upcharge)

Panel Chalkboard, magnetic chalkboard, white board, decorative

etched glass (see designs below)

Thickness 1-3/8" or 1-3/4"

Height 80" (6/8), custom

Passage 18" (1/6), 24" (2/0), 28" (2/4), 30" (2/6), 32" (2/8), 34" (2/10), 36" (3/0)

Warranty 1 year limited



Chalk 1-Panel Chalkboard (both sides)



2-Panel Chalkboard (both sides)



White Board 1-Lite White Board (both sides)



Pantry
1-Lite Decorative (etched glass)



1-Lite Decorative (etched glass)



Laundry
1-Lite Decorative
(etched glass)

Decorative Etched Glass Designs:









BARN TRACK HARDWARE

Solid Flat Bar Hardware Kits S

Hangers Straight Strap, Top of Door Strap,

or Bent Strap

Application 1-3/8" wood door; maximum weight 150 lbs per door

Track 78-3/4" trimmable flat track; 1-9/16" height

Opening Up to 36" wide; multiple tracks required for wider openings

Finishes Stainless Steel, Matte Black, Bronze

Contents Flat track, 5 wall spacers, 2 hangers, 2 anti-jump discs, high

density plastic wheels, floor guides, anchors, bolts/screws

Options Joiner kit includes hex key and 4 heavy-duty matching screws,

for double door barn track application requiring 2 track lengths

Optional 96" trimmable track available (special order)



Straight Strap BD100K-07800



Top of Door Strap BD101K-07800



Bent Strap BD102K-07800



Joiner Kit

BD125-MB (Matte Black)

BD125-SS (Stainless Steel)

Hollow Round Bar Hardware Kits \$\$

Hangers Equipped with anti-rise pin; 3-13/16" to 5-3/16" heights

Application 1-3/4" wood or 3/8"-1/2" glass door; maximum weight 240 lbs per door **Track** 304 Stainless Steel track with end caps; hangers with nylon coated

rollers; specify length (78" or 98")

Opening Up to 36" wide; multiple tracks required for wider openings

Finishes Brushed or Polished Stainless Steel, or Dark Bronze

Contents Solid stainless steel track with end caps, 2 hangers, wall brackets,

1 bottom door guide, 2 track stops, mounting and installation hardware



W60 Top Mount 4-3/8" height; up to 176 lbs.



W100 Strap Mount 3-13/16" height; up to 198 lbs.

Solid Round Bar Hardware Kits \$\$\$

K.N.CROWDER mfg.inc

№ PEMKO

ASSA ABLOY

Hangers Top Mount, Strap Mount, or Face Mount

Application Wood or tempered glass door; up to 350 lbs per door

Capacity 2 hangers - 350 lbs; 3 hangers - 450 lbs; 4 hangers - 600 lbs

Track Solid I" diameter round bar; specify length with order

Finishes Polished #304 Satin Stainless Steel, or Matte Black

Bar track, wall mount brackets, 2 hangers per door, 2 shock-absorbing compression stops, aluminum guides

Optional Alternate heavy duty and wall mount guides



Top Mount: 1-3/8" Doors
CRT-101 Hanger



Strap Mount: 1-3/4" Doors CRT-102 Hanger



Contents





HINGE OPTIONS

Madero Door Hinges

3-1/2" x 3" ball bearing reversible hinges are typically used for standard 1-3/8" door slab.





Door hinges look best when matched to your chosen locksets. Choose from our finish options to achieve a custom look.

Finishes:

C-2G Zinc Plated C-4 Brushed Brass C-10B Oil Rubbed Bronze C-15 Satin Nickel C-15A/C-17A Antique Nickel C-26D Brushed Chrome C-32D Stainless Steel C-ID Matte Black

Architecturally Designed Hinges

Standard 1-3/4" doors require 4-1/2" ball bearing hinges, or choose from architectural, decorative or concealed.





Ball Bearing \$
Sample shown: C-26D
4-1/2"x4"
Brushed Chrome





Architectural \$\$ Sample shown: 3CBI 3 Knuckle, Concealed Bearing Full Mortise Hinge

McKinney ASSA ABLOY



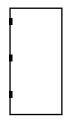
Decorative/Custom \$\$\$ Sample shown: Square Barrel 2 Knuckle, Concealed Bearing Hinge

SIMONSWERK

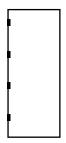


Concealed \$\$\$
Sample shown: TECTUS 340 3D
German-Made Adjustable
Concealed Hinge System

REQUIREMENTS:

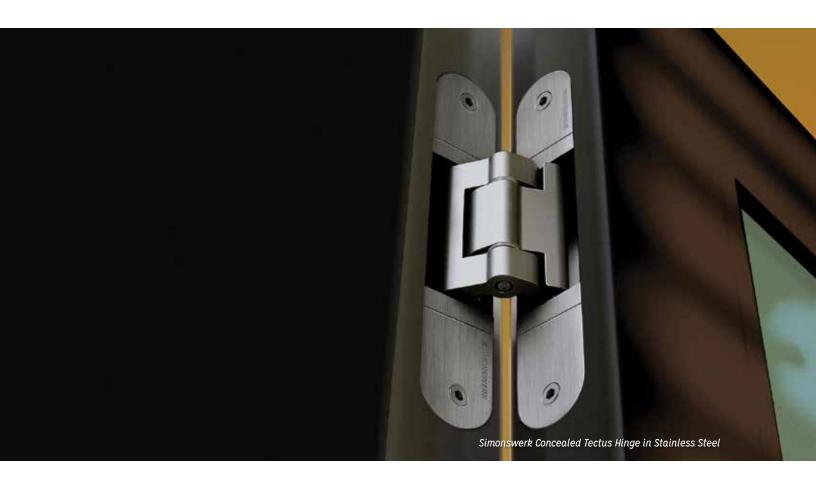


3 hinges for 6/8 door



4 hinges for 8/0 door





WOOD FRAME OPTIONS

Madero Jamb Packs

Choose from primed MDF or matching wood veneer, ready to paint or stain. Madero's jamb packs ship complete with flat jamb or rabbeted jamb, door stop (flat jamb only), machined jamb, and three 3-1/2" ball bearing hinges on handed jamb packs. Reversible jamb packs include plain bearing reversible hinges.

- · Bullnose or Colonial stop available
- · Jamb packs are available left or right handed, or reversible



Custom Frames

Choose from primed or matching wood veneer, ready to paint or stain. Available for 1-3/8" or 1-3/4" doors; jamb depths to accommodate wall thickness.





FIRE RATED FRAME OPTIONS

Madero offers the best in door components for the ultimate finished look. Choose a matching frame to complement your new door, made of primed finger joint pine, smooth white or textured woodgrain composite, or galvanized steel.

When safety standards are a priority, choose fire rated doors and frames. Madero's interior door product line features the standard 20 minute Warnock Hersey fire rating, with optional 45, 60, and 90 minute ratings available. These materials can withstand extreme temperatures and keep what's inside safe.







20 Minute Fire Rated Finger joint Pine Frame (primed)

Primed, kiln-dried fingerjointed pine frames provide beauty and strength with a Warnock Hersey certified 20 minute fire rating. They are suitable for interior or exterior use when painted or stained.

- · Available up to 8-7/8" jamb depth
- · Available with or without kerf application



20 Minute Fire Rated Composite Frame

Madero's unique composite jamb product offers built-in advantages that are unmatched in the door industry. Our maintenance-free product means less work for you and longer life for the entry unit. Composite frames are very strong, with superior screw holding power and a tough exterior finish. Available in both smooth white and textured woodgrain finishes, these frames are designed to coordinate with any color and style of door.

- Available in 4-9/16", 6-9/16" or 8-9/16" jamb depths only
- · Prefinished Smooth White can be painted
- Textured Woodgrain requires stain or paint



90 Minute Fire Rated Steel Frame

Steel frames provide additional security as they are strong and durable, with a Warnock Hersey certified 90 minute fire rating. They are suitable for a variety of applications including welded, expandable and drywall anchored frames. Galvanized steel frames will accept paint, and require minimal maintenance.





While Madero makes every effort to ensure the information contained in this brochure is accurate, we do not accept liability for any inaccuracies. This brochure is subject to change, as well as errors and omissions, without notice Wor liability. Doors are provided unfinished/unstained and without hardware unless otherwise noted. All photos are for illustration purposes only and depicted doors and frames may not represent Madero products.







Art of the Door.

Looking for a high quality, complete door and hardware package for your home? Madero offers a wide array of door designs and configurations with highly customizable glass and hardware options suitable for both interior and exterior applications.



Entry Series



Designer Entry Series



B&W Designer Entry Series



Modern



Artisan Collection



Garden Patio Series



Commercial



Interior (e-version only)

Calgary

T 1.866.664.7664 • F 1.403.204.7665

Saskatoon

T 1.800.667.6977 • F 1.306.934.7644

Winnipeg

T 1.855.706.0200 • F 1.204.594.0201

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www.madero.ca

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