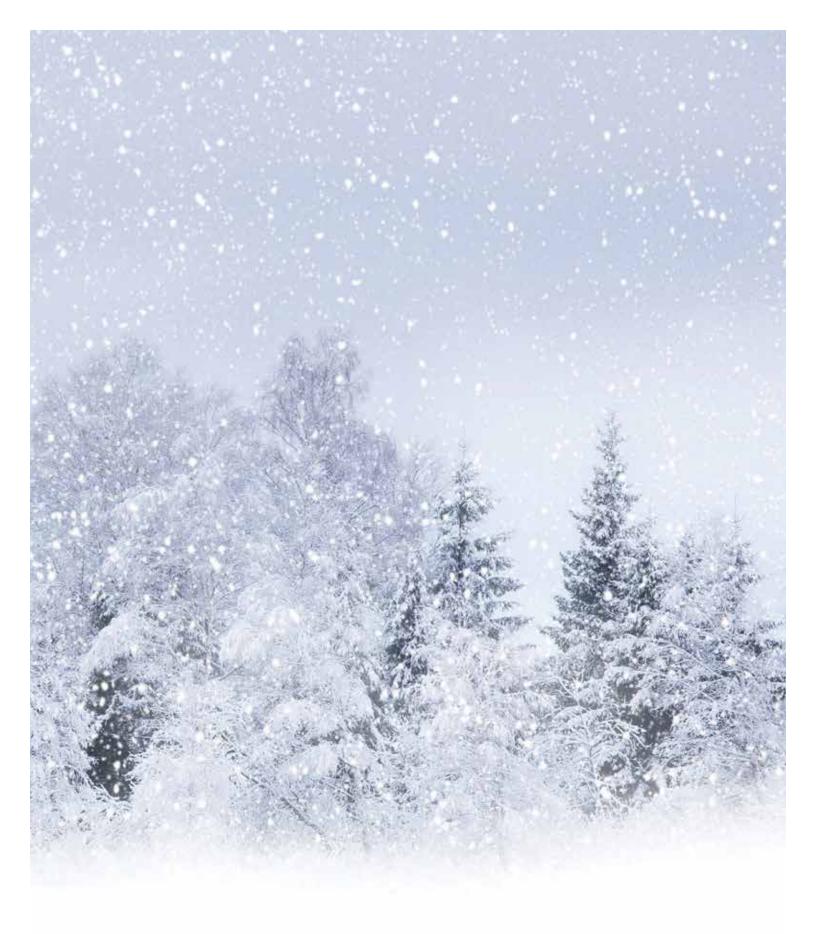


ENTRY SERIES





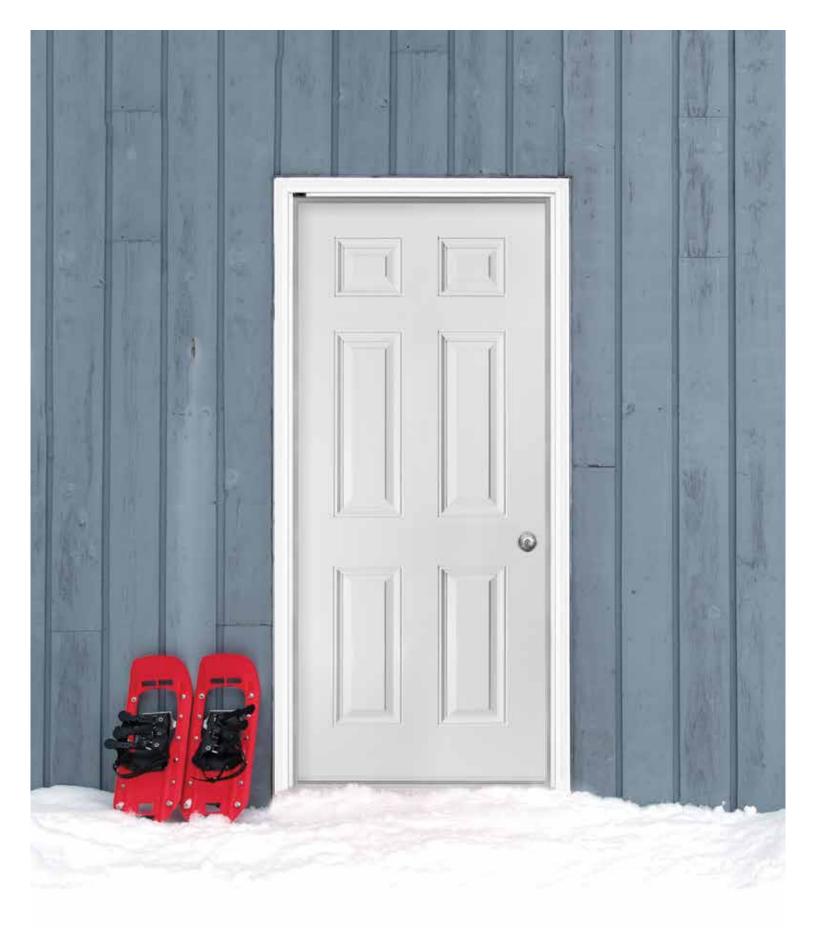
Built for the Canadian Climate

Madero's Entry Series door systems are tailored to withstand the extreme Canadian climate, providing a range of design and material options to suit your specific needs. From renovation to new home construction, these units provide an exceptional entry system for your home – cost efficient and hassle free.

Entry Series door systems are available in standard 6/8 door slab height and three widths, with single or double drilling to accommodate door levers, knobs, handlesets and deadbolt hardware.

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Primed Grey Steel Slab

Basic Wood Frame

The Economy entry level unit, designed specifically for garages and outbuildings, combines a primed steel inswing 6 panel door with a basic wood frame.

| SPECS | | | | |
|----------|-----------------------------------------------------------------------------------------------------------------------------------------------|--|--|--|
| | SFECS | | | |
| DOOR | Primed grey, low-definition 26 gauge steel, primed wood stiles and top rail; composite bottom rail; polyurethane core with 6" wood lock block | | | |
| FRAME | Kiln-dried, finger jointed primed pine; available in 4-9/16" and 6-9/16" jamb depth; see page 18 for product details | | | |
| WARRANTY | l year limited manufacturer's warranty if painted within 45 days of purchase | | | |

OPTIONS

| DRILLING | Single drill only |
|----------|-------------------|
| | |

- SIZES Widths: 2/8 and 3/0; Height: 6/8
- SWING Inswing only, left or right handed



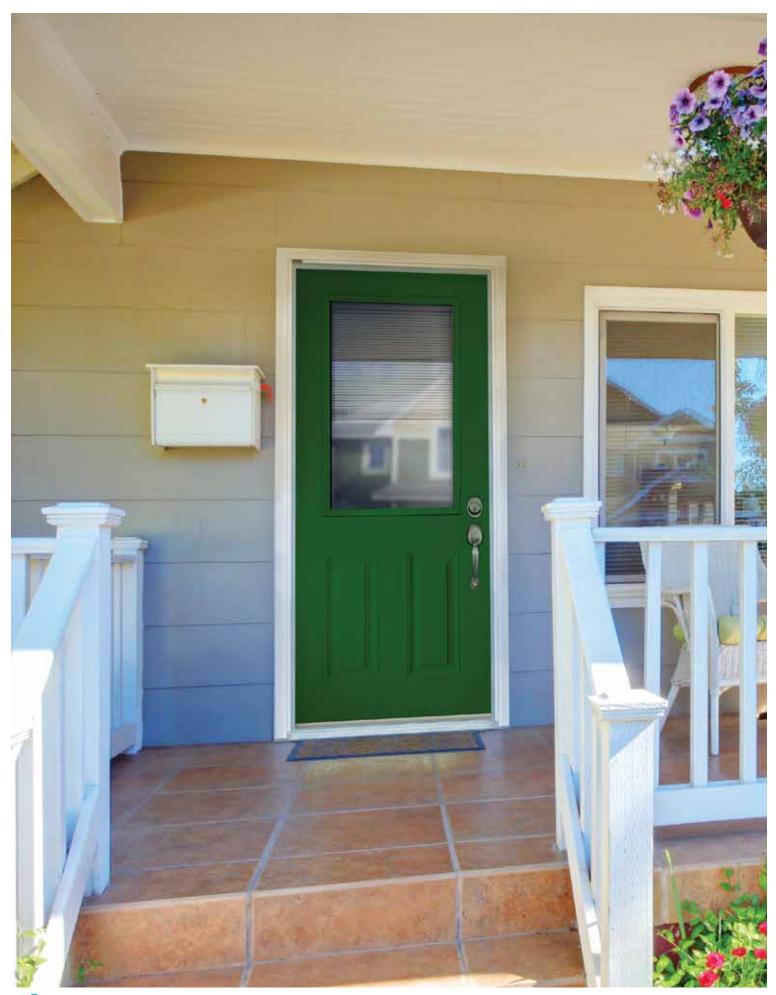
DOOR DESIGNS AVAILABLE



Left Hand

(As viewed from outside)

MADERO ENTRY SERIES 4





Madero Basic

DOOR DESIGNS AVAILABLE

High Definition Steel Slab

Basic Wood Frame

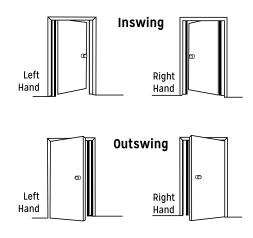
The Basic offers style, function and most importantly, affordability. It features high definition bright white steel combined with a basic wood frame for an economical and steadfast entry solution.

SPECS

DOOR 24 gauge primed high-definition steel, bright white; primed wood stiles and top rail; composite bottom rail; polyurethane core with 10" wood lock block FRAME Kiln-dried, finger jointed primed pine; available in 4-9/16" and 6-9/16" jamb depth; see page 18 for product details WARRANTY 5 year limited manufacturer's warranty if painted within 45 days of purchase

OPTIONS

| DRILLING | Single or double drill available |
|----------|-----------------------------------------|
| SIZES | Widths: 2/8, 2/10 and 3/0; Height: 6/8 |
| SWING | Inswing, outswing, left or right handed |
| ADD-ONS | See page 15 |



(As viewed from outside)







6 Panel Available with 23x37 cutout

Vent Raise & Lower







9 Lite Internal









1 Lite Dual Clear Low-E

Pear Textured Nouveau

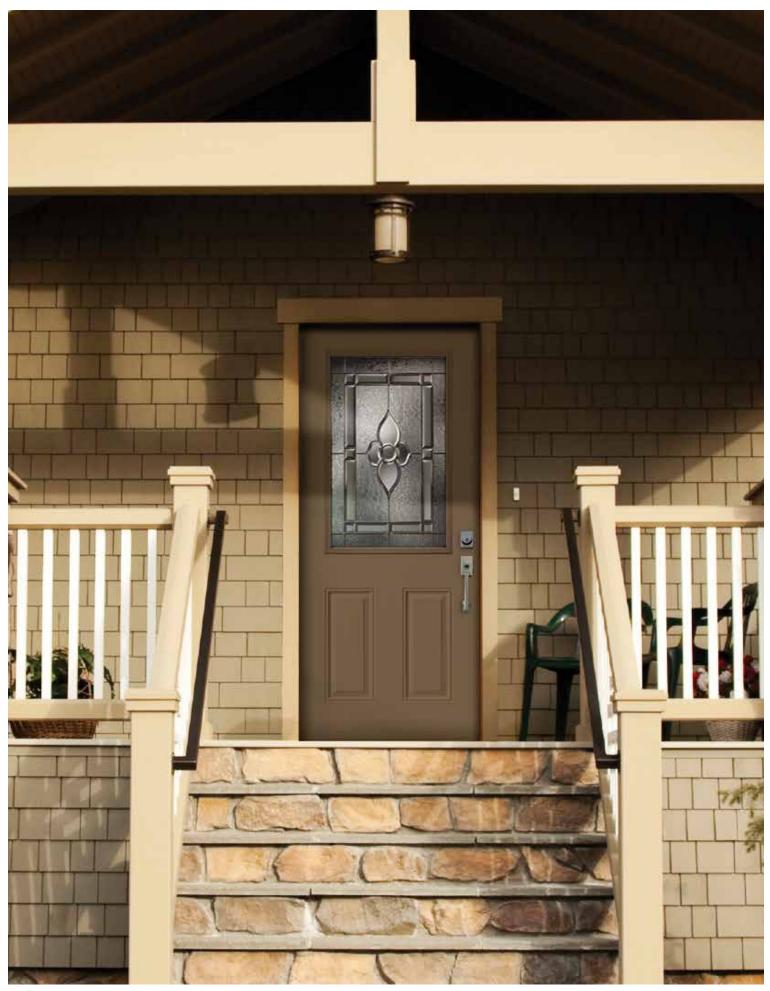




Simplicity







Madero

DOOR DESIGNS AVAILABLE -

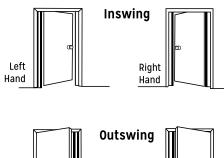
Smooth White Fiberglass Slab

Basic Wood Frame

The Maverick is suitable for residential applications, outbuildings or garage needs. It has the benefits of a maintenance-free fiberglass door slab with a time trusted wood frame.

SPECS

- DOOR Smooth white, pre-pigmented fiberglass; composite stiles and rails; polyurethane core with steel reinforced full length wood lock block FRAME Kiln-dried, finger jointed primed pine; available in 4-9/16" and 6-9/16" jamb depth; see page 18 for product details WARRANTY 25 year limited manufacturer's warranty on door slab - no painting required; 5 year limited manufacturer's warranty on frame if painted within 45 days of purchase **OPTIONS** DRILLING Single or double drill available SIZES Widths: 2/8, 2/10 and 3/0; Height: 6/8 SWING Inswing, outswing, left or right handed
- ADD-ONS See page 15





(As viewed from outside)







6 Panel Available with 23x37 cutout

Vent Raise & Lower







9 Lite Internal

Mini-Blinds Raise, Lower & Tilt







l Lite Dual Clear Low-E Pear Textured







Simplicity







Madero KOT

DOOR DESIGNS AVAILABLE

High Definition Steel Slab

Basic Composite Frame

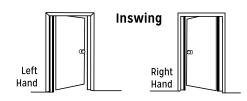
The Dakota features a composite maintenance-free frame paired with a high definition, bright white steel slab for longlasting performance at an affordable price. Strength, beauty and security are consolidated in this popular door system.

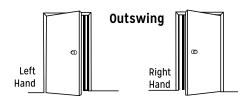
SPECS

- DOOR 24 gauge primed high-definition steel, bright white; primed wood stiles and top rail; composite bottom rail; polyurethane core with 10" wood lock block FRAME Maintenance-free, smooth white composite; available in 4-9/16" and 6-9/16" jamb depth; see page 18 for product details
- WARRANTY 5 year limited manufacturer's warranty on door slab if painted within 45 days of purchase; 5 year limited manufacturer's warranty on frame and components no painting required

OPTIONS

- Single or double drill available DRILLING
- Widths: 2/8, 2/10 and 3/0; Height: 6/8 SIZES
- SWING Inswing, outswing, left or right handed
- ADD-ONS See page 15





(As viewed from outside)







6 Panel Available with 23x37 cutout

Vent Raise & Lower







9 Lite Internal

Raise, Lower & Tilt







1 Lite Dual Clear Low-E

Pear Textured

Nouveau





Simplicity



Bristol

MADERO ENTRY SERIES





DOOR DESIGNS AVAILABLE

Smooth White Fiberglass Slab

Basic Composite Frame

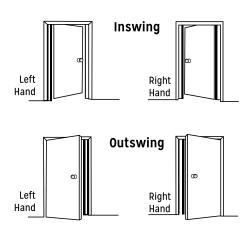
The flagship of Madero's Entry Series, the Titan provides the best in strength and security with a maintenance-free design. Built specifically to withstand the harsh Canadian climate, it features a maintenance-free fiberglass door with a composite frame. No painting required to achieve a 25 year limited manufacturer's warranty.

SPECS

- DOOR Smooth white, pre-pigmented fiberglass with composite stiles and rails; polyurethane core with steel reinforced full length wood lock block
- FRAME Maintenance-free, smooth white composite; available in 4-9/16" and 6-9/16" jamb depth; see page 18 for product details
- WARRANTY 25 year limited manufacturer's warranty on door slab and frame, 5 year limited manufacturer's warranty on components, no painting required

OPTIONS

- DRILLING Single or double drill available
- Widths: 2/8, 2/10 and 3/0; Height: 6/8 **SIZES**
- SWING Inswing, outswing, left or right handed
- ADD-ONS See page 15



(As viewed from outside)







6 Panel Available with 23x37 cutout

Vent Raise & Lower







9 Lite Internal









1 Lite Dual Clear Low-E

Pear Textured







Simplicity



Bristol









High Definition Steel Slabs

Premium white vinyl adjustable shoe

Rabbeted Wood Frame

Smooth White Fiberglass Slabs

Rabbeted Wood Frame

SPECS **DOOR DESIGNS AVAILABLE** DOORS 24 gauge primed high-definition steel, bright white; Inside Outside must be painted within 45 days of purchase -0R-Smooth, pre-pigmented white fiberglass with composite stiles and rails; no painting required FRAME Kiln-dried, finger jointed primed pine; Note: only available in 6-9/16" jamb depth; see page 18 for product details WARRANTY 25 year limited manufacturer's warranty on 6 Panel Half Vent fiberglass slab; 5 year limited manufacturer's **Dual Clear** warranty on steel slab; 5 year limited LH In/LH Out RH In/RH Out manufacturer's warranty on components and frame Inside of House Inside of House Right Har eft Hand **OPTIONS** ight Hand DRILLING Single or double drill available Left Hand Outswind SIZES Widths: 2/8, 2/10 and 3/0; Height: 6/8 LH In/RH Out RH In/LH Out Inside of House Inside of House eft Han iht Hand SWING See chart at right ADD-ON Door viewer ight Hand Left Hand Outswing **Product Components** Check chain Prevents the exterior door from overextending Optional Door Viewer 2 8 Venting Insert Half vent, with 22x36 dual clear glass, raises and lowers; complete with fixed screen to allow for increased airflow. Adjustable Strike Provides added security and allows for on-site adjustment. Sweep (Inner) Premium white vinyl adjustable quad seal shoe 6 Sill Extruded aluminum premium sill system Sweep (Outer)

MADERO ENTRY SERIES

ADD-ONS / OPTIONS ENTRY SERIES

Customize Your Door

Madero's Entry Series door systems have been developed to meet the needs of both residential and commercial environments. Ordered from factory, the add-ons shown below further enhance the door systems for use in your home, garage, shed, or outbuilding.



Commercial Sill

Low profile access provides an uninterrupted entry line, allowing ease of mobility for lawnmowers, wheelchairs, dollies, etc. Ideal for high traffic areas. Standard sweep not recommended.



Commercial Sweep Designed for use in conjunction with the commercial sill.



DS124 Sweep

Sweeps are attached to the bottom of your door to provide draft protection. The PVC and mohair fins provide an air tight seal between the sill and door



Self-Closing Hinges

These hinges are placed in the bottom and middle hinge pockets to pull the door shut after it has been opened and released. Tension is to be adjusted on site.



Door Viewer Allows sight through the door. Cannot be used with any half lite glass options.



PH5900 Slimline Brickmould A smart alternative to traditional rolled metal clad brickmould. Comes with nailing fin.



No Brickmould All door designs are available without brickmould.



A Simple Upgrade

Madero's door glass inserts provide an easy do-it-yourself project and are a great way to enhance the beauty of your home's entry system.

Choose from several different glass options, all of which can be installed into an industry standard 23" x 37" half-lite cut out.

Madero's Door Glass Features:

- Retail packaged and UPC coded for ease of purchase and safe transport.
- Door glass designs use handcrafted glass in a variety of textures to create dimension, depth, contrast, and privacy while allowing natural light to enter the home.
- Madero's decorative glass is sealed between two panels of tempered safety glass and insulated for air and water-tight performance.
- · 20 year glass seal warranty.

1 Lite • Dual Low-E glass



9 Lite Internal • Clear glass with 5/8" internal grille

• Privacy rating: 1



Mark-12 Vent • Clear glass with removable screen

• Privacy rating: 1

What to Know Before You Buy:

- Madero's door glass inserts are designed to fit into any industry standard 23" x 37" half-lite cut out.
- · Perfect for new construction or renovation projects.
- Most 6 panel door designs can be cut or modified to accept these 22" x 36" inserts.
- Installation instructions available at www.madero.ca







- Clear glass
- Raise, lower & tilt
- Privacy rating: 1/5/10v



Pear

- Stylized textured
- glass
- Privacy rating: 9



Fairview

- Granite, streamed and alabaster glass with clear bevels and chrome caming
- Privacy rating: 5

Nouveau

- Clear cluster, bevel and glue chip glass with nickel caming
- Privacy rating: 6

Bristol

Clear bevel, granite and hammered glass with nickel caming

• Privacy rating: 7



Simplicity

- Frosted and V-grooved glass
- Privacy rating: 8

Steel Doors

Masonite's collection of steel entry door systems provides you with the perfect choice to suit your needs, from general use to high-end quality and appearance.

DURABILITY

Door skins interlock with the stile, providing additional support to reduce delamination and stretching.

STRENGTH AND SECURITY

10" wood lock block provides strength and security while accommodating residential hardware.

ENERGY EFFICIENT

Filled with an insulating core of 100% CFC-free polyurethane foam, providing better energy ratings than a standard styrene core product.

WATERPROOF

Solid composite bottom rails will not absorb moisture or rot.



WARRANTY: 5 year limited manufacturer's warranty on door, if painted.

- Fiberglass Doors

In 2005, Madero partnered with Nan Ya Plastics, a world leader in the manufacturing of fiberglass, working with the Canadian Research and Development Corporation to develop a maintenance-free door slab which meets the climate conditions found within the Canadian market.

EXCEPTIONAL SECURITY

Our full length steel reinforced wood lock block offers exceptional security while allowing a range of hardware mounting options.

ENERGY EFFICIENCY

Filled with an insulating core of 100% CFC-free polyurethane foam, providing an excellent R rating, while bonding the two door skins together.

PERFORMANCE

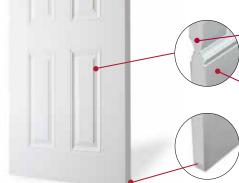
Rigid structure prevents bowing and warping in extreme temperatures. The fiberglass skins are resistant to dents, dings, splintering, and corrosion.

COMPLETELY WATERPROOF

Our full length composite stiles and rails provide complete waterproofing for the door's insulation. These stiles will not splinter like wood or delaminate like steel.



WARRANTY: 25 year limited manufacturer's warranty on door slab. No painting required.



Finish with Ease

STEEL: 24 gauge bright white primed door skin with primed wood stiles and top rail provide ease of painting. The primed surface requires painting within 45 days of purchase.

FIBERGLASS: Smooth white pre-pigmented doors have a warm white finish to match the composite frame and require no painting. Though paint is not required, the doors will accept an array of paint colours to match the decor of your home.

FOR DARK COLOURED FINISHES: Heat reflective paint is required to achieve a full warranty.



Wood Frame



6

6

4

SPECIFICATIONS



Specifications

FRAME COMPONENTS:

- WOOD JAMB & BRICKMOULD
- Kiln-dried, primed finger-jointed pine
- · An economical, environmentally sustainable choice
- Double primed for quality performance and ease of painting. Surface requires paint on all exposed surfaces.

COMPOSITE JAMB & BRICKMOULD

- Smooth white pre-pigmented frame components are a blend of PVC and wood fiber composite substrate
- Researched and developed in 2005 for the Canadian climate
- Solid composite provides twice the holding power of wood
- · Will not discolour, absorb moisture, splinter, or rot
- Maintenance-free smooth white composite jamb carries a
 5 year warranty on finish. Jamb can also be painted to your requirements.

Entry Series products are available in widths of 4 9/16" or 6 9/16".

BRICKMOULD - 2" 180 step primed pine or composite brickmould is machine stapled for precision fastening.

6

- SNAPLOCK NAILING FIN (COMPOSITE ONLY) incorporating a hinge-style design, Madero's SnapLock nailing fin lays flat for renovation use or snaps into place for new home construction. Can be scored and removed if not required.
- OUST PAD applied to the door jamb above the sill, helping to seal door corners from dirt and dust.
- SILL quality extruded aluminum sill with a wood substrate for added rigidity.
- WEATHERSTRIP white compression foam weatherstrip for an airtight system.
- CONSTRUCTION machine stapled for precision fastening.

SPECIFICATIONS ENTRY SERIES

What to Know Before You Order

Renovation / New Home Construction

Available in standard widths and 6'8" door slab heights, with single or double drilling to accommodate levers, knobs, handlesets and deadbolt hardware.

Product Comparisons

Entry Series door systems are available in a variety of door slab and frame choices.

| | Steel Slab | Fiberglass Slab | Basic Wood Frame | Basic Composite Frame |
|----------|------------|-----------------|---------------------|--------------------------|
| Economy | • | | • | |
| Basic | • | | • | |
| Maverick | | • | • | |
| Dakota | • | | | • |
| Titan | | • | | • |

*Economy door systems are available in a 6 panel inswing design only

Product Measurements

For 6/8 height

All Entry Series doors are available in 2"x4" (4-9/16") or 2"x6" (6-9/16") construction, left hand or right hand application and inswing or outswing. Economy door systems are available as inswing applications only.

| ENTRY SERIES SINGLE DOOR | Net Frame Width | | |
|--------------------------|-----------------|--|--|
| 2/8 | 33 1/2" | | |
| 2/10 | 35 1/2" | | |
| 3/0 | 37 1/2" | | |

Finished Frame Heights

Economy, Basic, Maverick, Dakota, Titan

6/8 Inswing - 81 5/8" 6/8 Outswing - 81"

Workhorse

6/8 - 82"

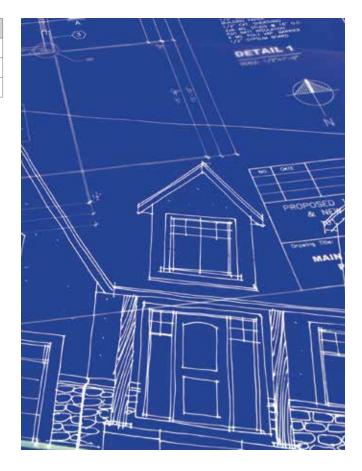
Rough Opening Measurements (RO)

To calculate rough opening, add 1" to width and add 1/2" to height of net frame.

Outside Measurements of Brickmould (OSM)

To calculate OSM of brickmould:

Inswing - Add 2 1/2" to width and 1 1/4" to height of net frame. Outswing - Add 3" to width and 1 1/2" to height of net frame.





Checklist for Entry Door Systems

Many details come together to create the perfect Entry Series door system. Follow this important checklist to ensure your order is complete and the end result is exactly as you imagined.

| | | •• / , , | 6.1 | | ·· | | |
|---------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------------------|--------------------------------------------|------------------------------------------------------------------------------------------------------------------|-------------------------------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------|
| PRODUCT | | me pairing: (steel or | ribergiass aoor, po | | · | | |
| PRO | ECON | BASIC | □ MAV | 🗆 DAK | TITAN | U WHPC | U WHPLUSC |
| | economy | Basic | MAVERICK | DAKOTA | TITAN | Workhorse Com bo | Workhorse Com bo |
| | Primed Grey Steel Slab Wood Frame | High Definition Steel Slab Wood Frame | Smooth White Fiberglass Slab Wood Frame | High Definition Steel Slab Composite Frame | Smooth White Fiberglass Slab Composite Frame | High Definition Steel Slab Rabbeted Wood Frame | Smooth White Fiberglass Slab Rabbeted Wood Frame |
| STYLE | | Vent Su | | e Internal | Mini-Blinds 🗌 | 4 Lite External to 23x37 | 🗆 1 Lite |
| SIZE | * Economy available in 6 Panel only 3. Choose door size: Width: 2/8 (32") 2/10 (34") 3/0 (36") Height: 6/8 (80") * Economy available in 2/8 and 3/0 only | | | | | | |
| JAMB & BRICK- MOULD | 6A. Choose jamb depth: 6B. Default brickmould: 180 step □ 4-9/16" □ 6-9/16" □ Attached brickmould □ Shipped loose □ Brickmould not require | | | | | mould not required | |
| CONFIGURATION | Left Hand Left Left Left Hand Cutswing | or system configura Right Hand Inswin Right Hand © Right Hand © Outsw Sewed from outside) | ng | LH In/LH C Inside of Ho Left Hand Utswing LH In/RH C Inside of Hu Left Hand Inswing Wall | Use Wall | RH In/RH Out Inside of House Right Hand Wall RH In/LH Out Inside of House RH In/LH Out Inside of House Right Hand Inswing Wall Wall Wall | |
| ADD-ONS | * Economy available in inswing only 5. Choose your add-ons: Commercial Sill Commercial Sweep DS124 Sweep Self-Closing Hinges Door Viewer PH5900 Slimline Brickmould No Brickmould * Add-ons only available with Workhorse Combo. Workhorse Combo Plus and 6 panel designs. | | | | | | |
| MACHINING | | hardware drilling p Drill) | | | | | |
| Cus | tomer Signature: | | | | Date: _ | | |
| Store | e Name or #: | | Tag: | | P0 |) #: | |
| | | | | | | | MADERO ENTRY SERIES 20 |





Handcrafted. Refined. Traditional beauty in revolutionary products. A distinctive collection of cherished designs.

If you can dream it, we can build it. Madero's Artisan Series door systems are crafted using only high quality components – designed with the consumer in mind. Artisan Series door systems provide lasting beauty and durability equipped to withstand the test of time.



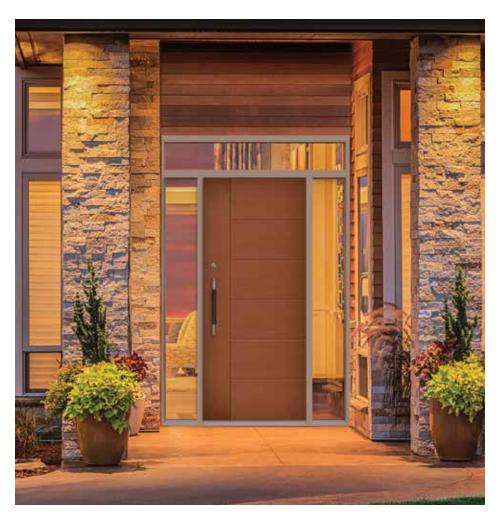
garden par

Madero garden patio door systems are available in either steel or fiberglass door slabs in three select styles for your new construction or renovation project; singlehinged, double-hinged or garden venting.

Whether you're looking for a spectacular view, full access to the outdoors, or ventilation and natural light – Madero Doors and Hardware has a solution for you.



Madero's Contempra Series door systems feature a collection of unique fiberglass door designs. Classic style merges with contemporary design for an outstanding signature door system easily customized to suit your unique vision. Architecturally designed hardware and optional transom/ sidelites will ensure you achieve a modern stylish door system.





Mid-century modern style homes were built in the 1950s. They featured low pitched or flat roofs, walls of glass and natural materials with open floor plans. Many architectural styles have followed, with today's homes showcasing a fusion of all that came before.

Madero's Mid-Century Modern Series is a collection of unique steel and fiberglass door systems, featuring fresh new designs with high performance components and a variety of contemporary glass accents. The perfect product for remodeling or new home construction, providing a one-of-a-kind door system truly your own.





Make Your Grand Entrance.

Looking for a high quality, complete door and hardware package for your home? Madero offers a wide array of door designs and configurations with highly customizable glass and hardware options suitable for both interior and exterior applications.

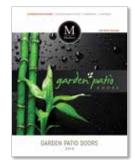


Contempra Series



Artisan Series

Interior Doors



Garden Patio Door Series



Mid-Century Modern

...and more.

Calgary T 1.866.664.7664 • F 1.403.204.7665 **Saskatoon** T 1.800.667.6977 • F 1.306.934.7644

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