ARTISANDOORS





BUILT FOR THE CANADIAN CLIMATE





Make Your Home More Energy Efficient

Energy efficient choices can save families roughly a third on their energy bills. When installed correctly, the Madero Artisan collection door systems can meet Energy Star thermal performance standards as defined by the US Department of Energy (DOE) and Natural Resources Canada (NR-Can).

ENERGY STAR® certified products: Quality guaranteed











NAFS

A New Standard in Doors

MP5-NAFS The National Building Code of Canada has changed its requirements for the side-hinged door industry. The new standards require manufacturers to conduct rigorous structural, air and water testing of door assemblies in accordance with the North American Fenestration Standard (NAFS), AAMA / WDMA /CSA 101 / 1.S.2 / A440. Madero Artisan Entry Door Systems are skillfully manufactured, tested and labelled in accordance with these standards.



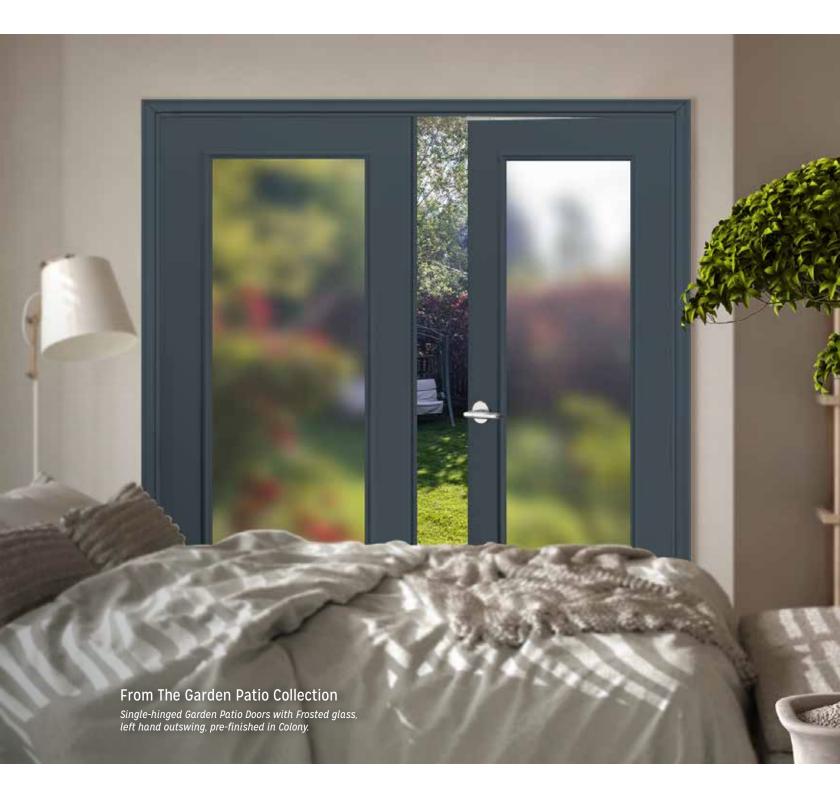


PanoLock+ is the first and only multi-point lock that works with a wide variety of off-the-shelf hardware, including electronic deadbolts! That's affordable security and performance for every entry door.



Multi-point locks provide extra security and performance for entry doors by adding two additional locking points in addition to your deadbolt. These extra points provide protection on multiple levels: deflecting impact during attempted break ins and forming a more perfect seal against the elements by pulling the door into alignment.





Madero door units are manufactured with 24 gauge steel, smooth white fiberglass or textured fiberglass slabs. Prehung in frame options of wood, white composite or textured composite partnered with a bronze sill and weather-tight seals.

Simply decide the design and products that work best for your home, select your door size, jamb depth, door handing and if required, complementary glass. It is that simple.





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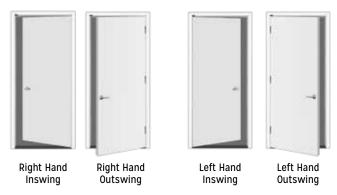
DesignYour Madero Door

Handcrafted. Refined.

The Artisan Series by Madero is comprised of handcrafted door systems to suit your home. Inswing or outswing? Left hand or right hand? 2/8 (32"), 2/10 (34"), 3/0 (36") or custom width? Jamb depth of 4-9/16, 6-9/16, 8-9/16 or custom? Hardware prep? Choose from the designs in this booklet, from the product selection shown and enjoy the process!

Single Door

The options are endless for single opening units. Choose from door and glass designs featured within this catalogue. Perfect for all openings within your home.



(Viewing from the exterior)

Panelled Sidelite

Sidelites provide a statement by maximizing the beauty of your front entrance. Available in a fixed configuration - with glass size of 1/2, 3/4 or full height.



Single with left 1/2 Lite sidelite



Single with right 3/4 Lite sidelite



Single with two Full Lite sidelites





Design your Madero Door

Direct Glazed Sidelites & Transoms

Glass extends edge to edge, with no need for a sidelite panel. Direct glazed sidelites and transom provide full unobscured glass coverage. Pair any single door system with one or two direct glazed sidelites and/or transom. Choose from Frosted or Clear Low-E glass options.

Sidelite and Transom Glass Options





Frosted

Clear Low-E

Additional glass options can be found throughout the brochure, and on Madero.ca







Single with left sidelite Single with right sidelite

Single with two sidelites

Shown with optional transom, viewed from the exterior.





Garden Patio Doors

Madero Garden Patio Doors offer three select choices for your new construction or renovation project. All types are offered in a variety of sizes to fit your project.



Single-Hinged Garden Patio Doors One Door Active | One Door Fixed

Ideal for accommodating multiple doors – creating a spectacular view.

One door is fixed while the other opens as an active door. Fixed doors offer a full lite sidelite, allowing additional sunlight to fill your room and provide a full view of the outdoors. Additional fixed panels can be added, to a maximum of four, including any active panels.

Shown as LH Inswing



Double-Hinged Garden Patio Doors

One Door Active | One Door Inactive

Full clearance double door system – provides the beauty of a garden patio door with full access to the outdoors.

Complete with a multi-point astragal, this product allows the inactive door to be securely locked and sealed or active as required. Active door must be double drilled.

Shown as RH Outswing



Garden Venting Patio Doors One Door Active | One Door Venting

Designed to provide easy access to outdoor living spaces — as well as ventilation and natural light.

These garden doors features the active door as a typical swing door with optional sash lock for added security and thermal seal. Specify single or double drilling. The venting door is complete with standard screen, roto hardware, and sash locks with tie back for ease of use and to allow children to operate the active door.

Available as 6/8 Outswing only





DesignYour Madero Door

The Entry Series Workhorse Door System.

Manufactured in Canada to work in the Canadian climate.

Steel or Fiberglass Door Options.

Steel: 24 gauge primed high definition steel door with polyurethane core in a 6 panel design.

Fiberglass: Smooth white pre-pigmented fiberglass, composite stile and rails, polyurethane core and full length steel reinforced wood lock block.

The door viewer is factory installed.

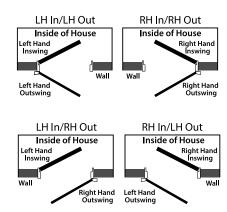
Outside Door: A 22" x 36" venting insert with dual, clear glass, raises and lowers for increased airflow. Fixed screen is included.

Frame:

The frame uses a double rabbetted jamb system, accommodating two 1-3/4" doors as opposed to a traditional thinner exterior door. Choose from kiln dried, finger jointed primed pine, or prefinished smooth white composite. The inside door uses kerf weatherstripping. Available in 4-9/16", 6-9/16" or 8-1/2" jamb depth.

Accessories:

Accessories included are adjustable strike plates, ball bearing hinges, corner pads, sill gaskets and a composite substrate mill finish extruded sill. A check chain is factory installed to prevent the exterior door from overextending during daily use or windy conditions.





Add a Larson storm door to any model of Madero door system in 32", 34" or 36" widths by the standard 80" height. Available as factory installed or as DIY for existing doors in your home. A Larson storm door improves the energy efficiency of an entryway by up to 80%. Custom sizes and additional products are available.

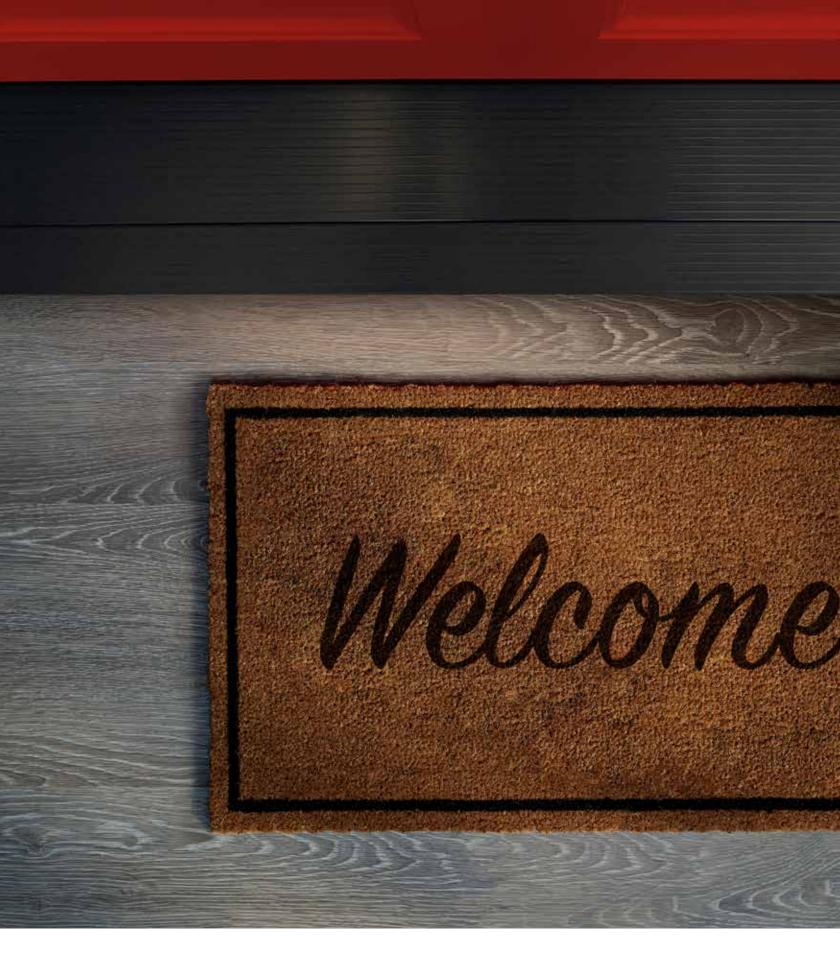
Ventilating Storm Doors

Let in the breeze when you want, the way you want, with these ventilating doors!

Larson Storm doors add great value. Choose from an all-metal frame construction or a tough, weather-resistant

DuraTech® surface. The Reversa Screen provides top or bottom venting.







ChooseYour Door Design

First impressions matter. The design of your door reflects both your home's architecture and your personality. Your entrance system sets a warm and welcoming invitation.

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Panelled Teak Fiberglass

Contemporary Teak

Long praised for its natural beauty and endurance to the elements, teak has become one of the most valued wood species on the planet.

A modern grooved Teak Woodgrain fiberglass door slab is perfect for contemporary and retro style homes. It comes standard in a composite frame, with an option to use a primed wood frame. Choose direct glazed sidelites and transom to complement this luxurious panelled door.

Sizes: Width: 3/0 | Height: 6/8



Pre-pigmented, stained by manufacturer.





Raw Oak

Unfinished to accept paint or stain.

Sidelite Glass:



Class I sur F



w E Transclear Low E

Additional glass options can be found throughout the brochure, and on madero.ca







Panelled Mahogany Fiberglass

Rustic Mahogany

The Mahogany Woodgrain series emulates the beauty of natural hardwood. Perfect for Tuscan or Spanish inspired architectural style, providing maximum privacy with no glass requirement. Stain or paint the fiberglass door to achieve an individualized look.

A one panel plank complements the sleek architectural styling of new home designs. A two panel plank best complements a country or heritage style home. It comes standard in a textured woodgrain composite frame, with an option to use a primed wood frame. Choose direct glazed sidelites and transom to complement this panelled door.

Sizes: Width: 3/0 | Height: 6/8



One Danel Dlan



One Panel Plank Two Panel Plank



Unfinished to accept paint or stain.
Refer to page 99 for stain options.

Sidelite Glass:



Clear Low-E

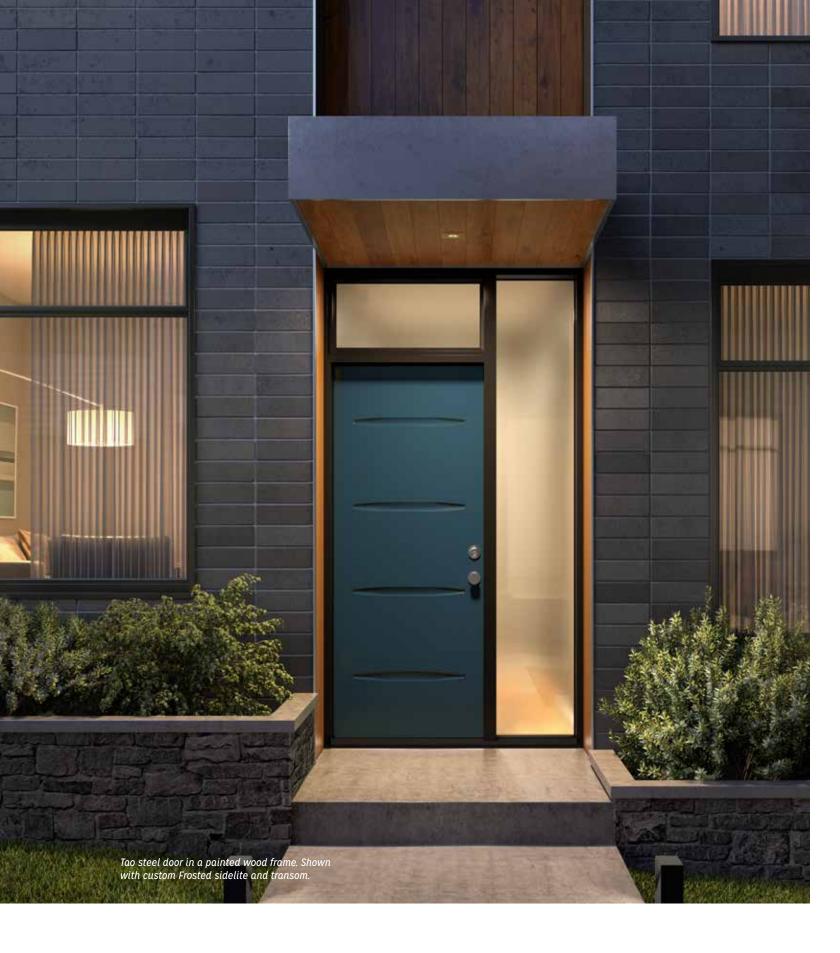


Transclear Low-E

Additional glass options can be found throughout the brochure, and on madero.ca







Panelled Steel

Tao

Tao means harmony with nature. This steel door's horizontal lines feature gentle organic curves for a minimalist style. Polytex white 24 gauge steel door is prehung in a pre-finished white composite frame, or primed pine wood frame, brickmould attached. Choose a single swing door, or with one or two direct glazed sidelites and transom to complement this Tao design.

Sidelites available in Clear or Transclear (Frosted) glass. Also available in a Garden Patio double door unit, with one active and one inactive. Complete with multi-point astragal.

Sizes: Width: 2/10, 3/0 | Height: 6/8



Horizontal, curved embossed lines



Soho

This steel four panel embossed configuration is very popular in today's architecture. Polytex white 24 gauge steel door is prehung in a pre-finished white composite frame, or primed pine wood frame, brickmould attached. Choose a single swing door, or with one or two direct glazed sidelites and transom to complement this Soho design.

Sidelites available in Clear or Transclear (Frosted) glass. Also available in a Garden Patio double door unit, with one active and one inactive. Complete with multi-point astragal.

Sizes: Width: 2/8, 3/0 | Height: 6/8



Shaker inspired embossment



Vog

Horizontal lines and angular embossing provide a graceful and simple style. Polytex white 24 gauge steel door is prehung in a pre-finished white composite frame, or primed pine wood frame, brickmould attached. Choose a single swing door, or with one or two direct glazed sidelites and transom to complement this Vog design.

Sidelites available in Clear or Transclear (Frosted) glass. Also available in a Garden Patio double door unit, with one active and one inactive. Complete with multi-point astragal.

Sizes: Width: 2/10, 3/0 | Height: 6/8



Horizontal, angular embossed lines





Model Tao



Model Soho



Model Vog



Decorative Accents

Decorative Accents for Uno & Vog Steel

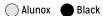
These aluminum components have been designed to match our contemporary style doors. Accents give character, without compromising privacy. Available in brushed aluminum or black, these accents are surface applied by our skilled fabricators.

Flush Door Design



Uno Accents

- · Offset alignment
- Set of 4
- 5/16" x 26"





Uno Accents

- · Centered alignment
- · Set of 4
- 5/16" x 26"
- Alunox Black

Surface Applied



Uno Accent Detail

Vog Door Design



Vog 1 Accents

- · Set of 4
- 1-1/8" x 4"

Alunox



Vog 2 Accents

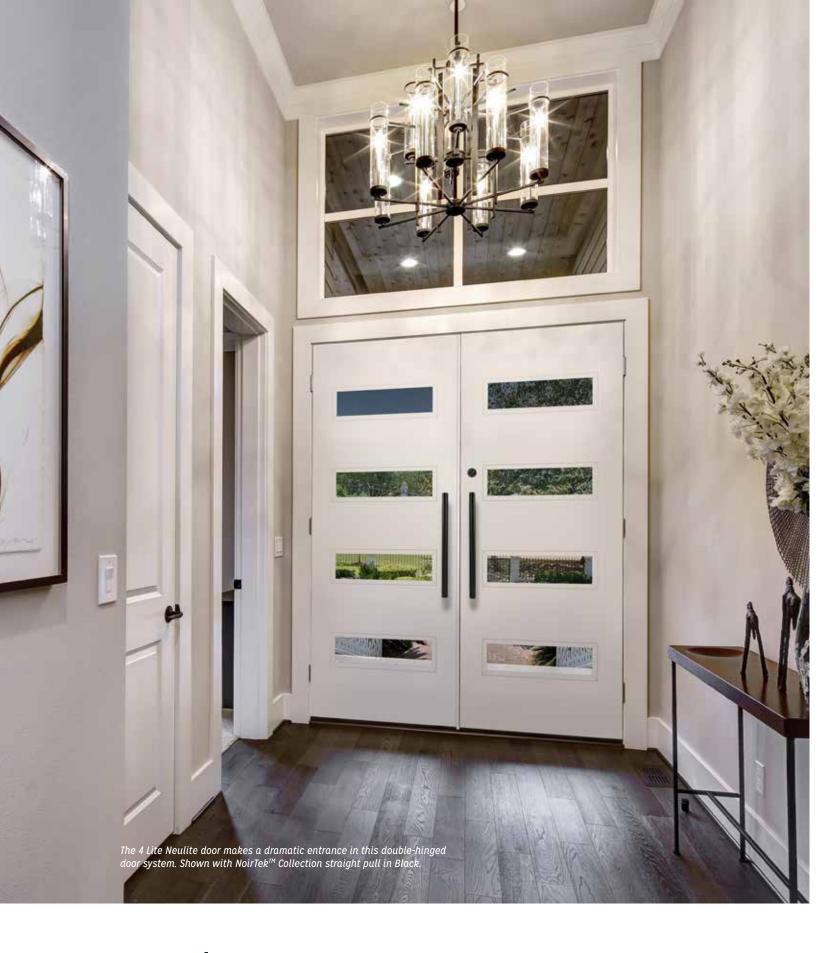
- Set of 4
- 9/16" x 24"
- Alunox Black



Vog 1 Accent Detail



Vog 2 Accent Detail



4 Lite | Narrow Lite Neulite Fiberglass

Two Options:

4 Lite | Narrow Lite

Brighten your entry with a Neulite door. These classic mid-century modern designs, characterized by sleek lines and deliberate simplicity, admits diffused light while maintaining privacy.





Width: 2/8, 3/0 Height: 6/8

Neulite smooth white pre-finished fiberglass doors are flushed glazed to give a sleek, minimalistic look with no need for screw-in glass inserts.

Prehung in a pre-finished white composite frame or primed pine wood, brickmould attached.

Choose a single swing door, or with one or two sidelites and transom to complement this design.

Two Sidelite Options:

Direct glazed with 13-3/4"x79" glass. Panelled sidelites have a 14" Neulite fiberglass panel with 8" x 64" glass. Glass is available in Clear or Transclear (Frosted) glass.

The design is available in a Garden Patio double door unit, with one active and one inactive. Complete with multi-point astragal.

Glass Options:



Clear Low E







Smooth White Neulite Detail







Narrow Lite Steel

Linea

Linea's distinctive embossing gives it a post-industrial look. Polytex white 24 gauge steel door is prehung in a pre-finished white composite frame, or primed pine wood frame, brickmould attached. Choose a single swing door, or with one or two sidelites and transom to complement this design.

Two Sidelite Options:

Direct Glazed: 13-3/4" x 79" glass.

Panelled Sidelite: using 14" Neulite Fiberglass Panel with 8" x 64" glass.

Sizes: Width: 2/8, 2/10, 3/0 | Height: 6/8

Glass Options:







Clear Low E

Transclear Low E



Embossed postindustrial look



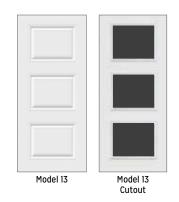




3 Lite

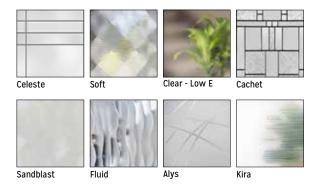
The 3 lite door with contemporary framed 22" x 17" door glass and optional sidelite with 7" x 64" glass provides a very modern look. Available in steel or fiberglass with frame options of wood or smooth white composite.

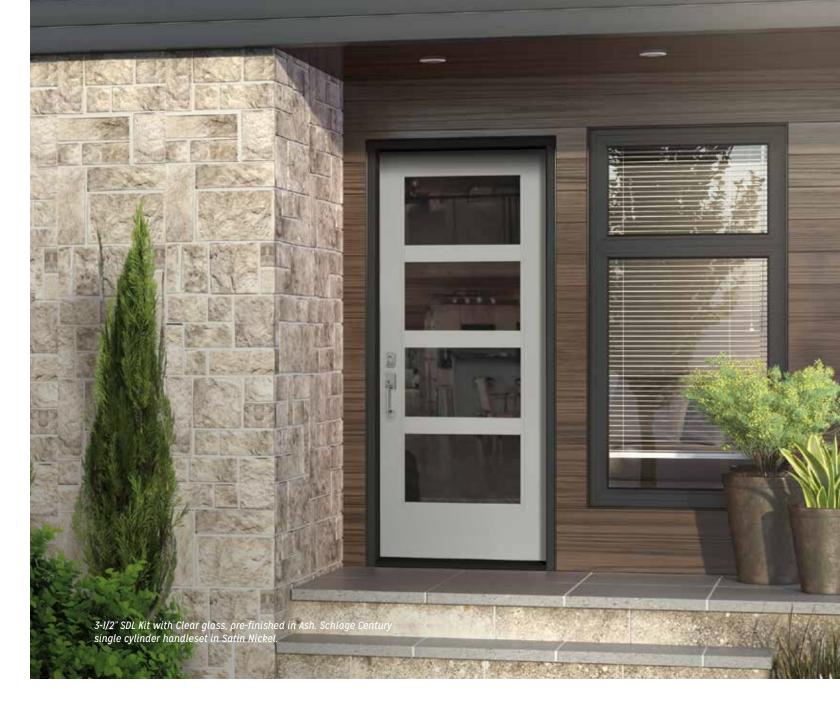
Sizes: Width: 2/8, 2/10, 3/0 Height: 6/8



Glass options

Choose from the selection shown for matching door and sidelite glass. Refer to madero.ca for glass door visualization.

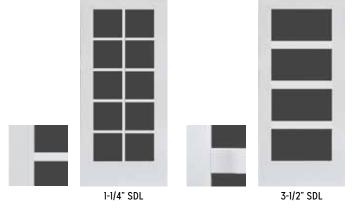




Simulated Divided Lites | SDL Kits

Simulated Divided Lites (SDL) elevate and enhance the beauty of an entryway. SDL bars can be used on any neulite flushed glazed door to create a modern look. 100% composite SDL bars are fixed directly to the glass. 1-1/4" and 3-1/2" SDL bars are available in smooth or brushed finishes to match the door's finish.

Sizes: SDL kits can be used on any width and height of door.



Multiple design options available. Contact your Madero Sales Rep.



Craftsman Steel

Victoria

Available in a steel door only, the Victoria Shaker is inspired by classic American architectural styles. The embossing showcases beautifully when the door is painted. Used as either a panelled door or add one 22" x 14-7/16" glass insert. Polytex white 24 gauge steel door is prehung in a pre-finished white composite frame, or primed pine wood frame, brickmould attached. Choose a single swing door, or with one or two panelled sidelites and transom to complement this traditional design. Select matching glass in a full panelled sidelite.

Also available in a Garden Patio double door unit, with one active and one inactive. Complete with multi-point astragal.

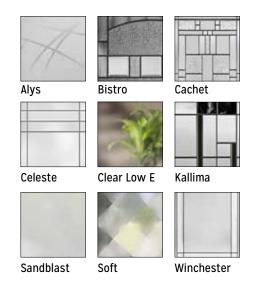
Sizes: Width: 2/8, 2/10, 3/0 | Height: 6/8





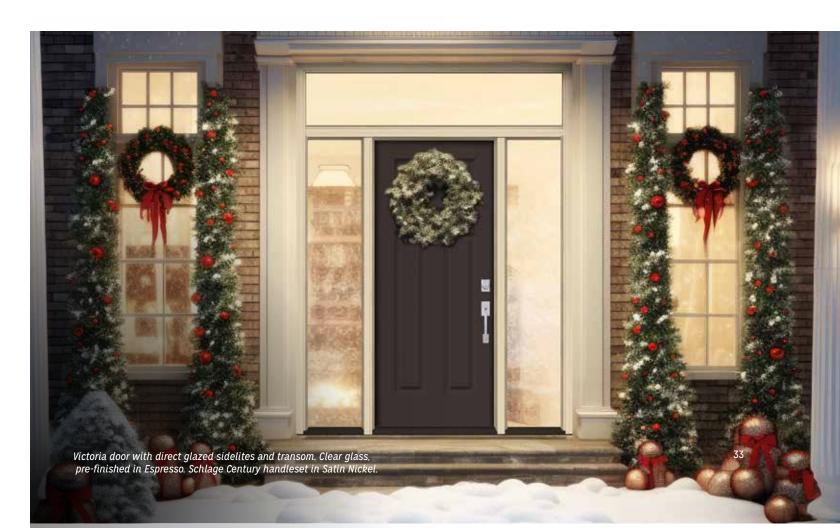
Glass Options

Choose from the selection shown for matching door and sidelite glass. Refer to madero.ca for glass in door visualization.





Decorative ShelfOptional for the Victoria
Shaker steel door. Factory
installed with screws.





Classic Craftsman

Fir grain has straight, fine vertical graining with deep embossed panels creating beautiful shadow lines and the appearance of real wood. When ordered, the door is a light almond color to accept paint or stain. Choose matching panelled sidelites and a fir composite frame.

Smooth white is timeless design suitable for a wide variety of architectural homes. This maintenance free door partners with a composite frame and matching panelled sidelites.



FG Metropolis Width: 3/0 Height: 6/8, 8/0



SG Metropolis Width: 3/0 Height: 6/8, 8/0



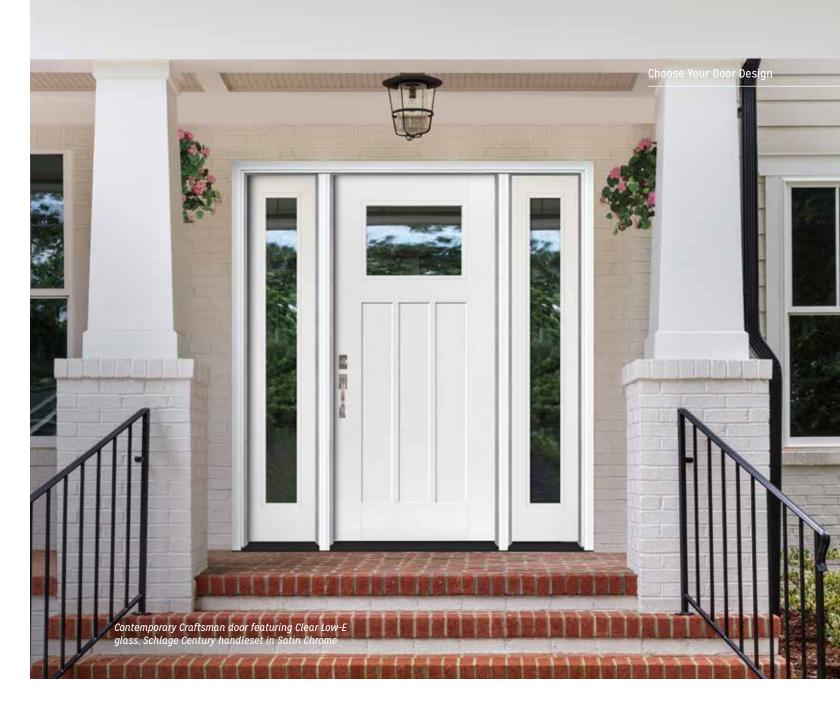
 $\label{thm:metropolis} \mbox{ Metropolis glass included as shown.}$

Add-on 4 Block Dentil Shelf
Available, factory installed with adhesive.



FG-DENTIL SHELF 4B





Contemporary Craftsman

The Contemporary Craftsman was introduced in 2022. This three panel design provides the smooth panels and clean lines of a traditional shaker door.

Available factory glazed in Clear or Transclear Low-E glass with the option to add a 3 Lite SDL kit. This maintenance-free door is prehung in a white composite or wood frame, and partners with a full panelled sidelites.





Glass Options:





Clear Low-E

Transclear Low-E

Add-on 4 Block Dentil Shelf
Available, factory installed with adhesive.



SG-DENTIL SHELF 4B



3/4 Lite Steel

Coordinate all entry ways in your home by using Model 25 as a panelled door or with the beautiful glass insert. Available in a steel or fiberglass door prehung with frame options of wood, smooth white composite or textured composite. This design partners best with a panelled sidelite featuring 3/4 height glass (as shown above). Choose any glass design that measures 22" x 48".

3/4 Lite Neulite Fiberglass

Model 24 gives a clean look with larger viewing area than the Model 25, with no need for screw-in glass inserts. Available in a Neulite 3/4 fiberglass door prehung with frame options of wood, smooth white composite or textured composite. Partner with a Neulite 3/4 panelled sidelite and choose any glass design that measures 22" x 48".



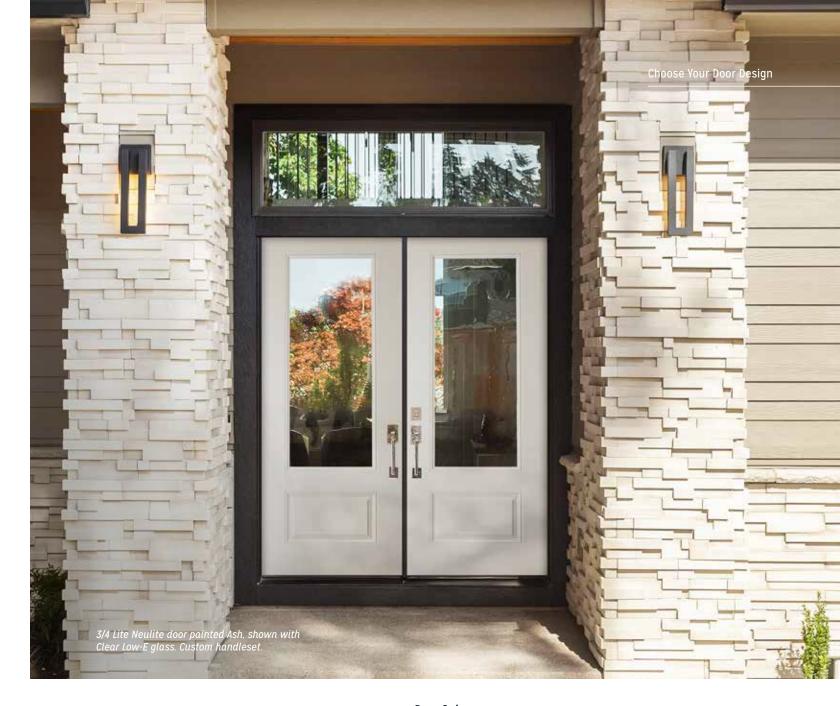




Model 24-2248 Smooth White Width: 2/8, 2/10, 3/0 Height: 6/8



Smooth White Neulite Detail



3/4 Lite Neulite Fiberglass | Brushed

Model BG24 Neulite provides a larger viewing area with no screw-in insert. Available only in brushed grain fiberglass, with frame options of primed wood, or smooth white composite.

Full lite panelled sidelites or direct glazed sidelites provide a modern look. Available in a Garden Patio double door unit, with one active and one inactive. Complete with multipoint astragal.

Options: Rectangular Transom

Sizes: Width: 2/8, 3/0 | Height: 6/8 Glass Sizes: 2/8: 22"x48" | 3/0: 26" x 48" Finish: White, Black (Interior and Exterior)

Door Only:



Model BG24-2648 Brushed White



Model BG24-2648 Black Exterior Black Interior

Glass Options:



Clear Low E Transclear Low E





1/2 Lite

1/2 Lite | 6 Panel

Coordinate all entry ways in your home by using a traditional 6 Panel slab with or without glass. An extensive selection of 22" x 36" glass inserts are available. Choose from a steel or fiberglass door with frame options of wood, smooth white composite or textured composite. These doors partner well with 1/2 height or full glass in panelled sidelites.

Sizes: Width: 2/8, 2/10, 3/0 | Height: 6/8







Model 62

Model 62

Cachet glass shown

1/2 Lite Neulite Fiberglass

The flush glazed option gives a cleaner look, with a larger viewing area and no need for screw-in inserts. An extensive selection of 22" x 36" glass is available. Available in fiberglass only with frame options of wood, smooth white composite or textured composite. These doors partner well with a full Neulite sidelites.

Sizes: Width: 2/8, 2/10, 3/0 | Height: 6/8







Smooth White Neulite Detail (Minimal, flush glass frame)

Glass Options

Choose from the selection shown for matching door and sidelite glass. Refer to madero.ca for glass in door visualization.

Note: Chanelle partners with Niagara glass sidelite.

Oak Park





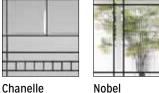








9 Lite Clear glass shown







Nobel

Internal Grilles



39



Flush Door | One Lite

The simplicity of a flush door (Model 00) can be used in many locations throughout the home. When partnered with a full length door pull or luxurious door hardware, the look becomes very modern. One Lite glass inserts can be added for rooms requiring extra natural light. The selection of glass options is nearly unlimited for both the door and panelled sidelites. Glass selections can be found on pages 46 to 81. For visualization, visit madero.ca.

Available in a steel or fiberglass door with frame options of wood, smooth white composite or textured composite.

Available in a Garden Patio double door unit, with one active and one inactive. Complete with multi-point astragal.

Glass Size: 2/6, 2/8 x 6/8 - 20" x 64" 2/6, 2/8 x 8/0 - 20" x 80" 2/10, 3/0 x 6/8 - 22" x 64" 2/10, 3/0 x 8/0 - 22" x 80"

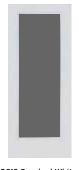
Sizes: Width: 2/6, 2/8, 2/10, 3/0, 3/6 | Height: 6/8, 8/0



Full Lite Neulite Fiberglass | Brushed

The Full Lite Neulite Fiberglass door offers a wider viewing area and cleaner appearance. A pre-pigmented white skin has a 25 year warranty and accepts paint or stain. Available with frame options of wood or smooth white composite. Glass selections can be found on pages 46 to 81. For visualization, visit madero.ca Available as single door or partnered with matching flush glazed, panelled sidelites or direct glazed sidelites.

Sizes: Width: 2/8, 2/10, 3/0 | Height: 6/8, 8/0



BG15 Brushed White

Glass Sizes:

Glass selection can be found on pages 48-81

2/6 x 6/8 | 22" x 64"

2/8 x 6/8 | 22" x 64"

2/10 x 6/8 | 26" x 64"

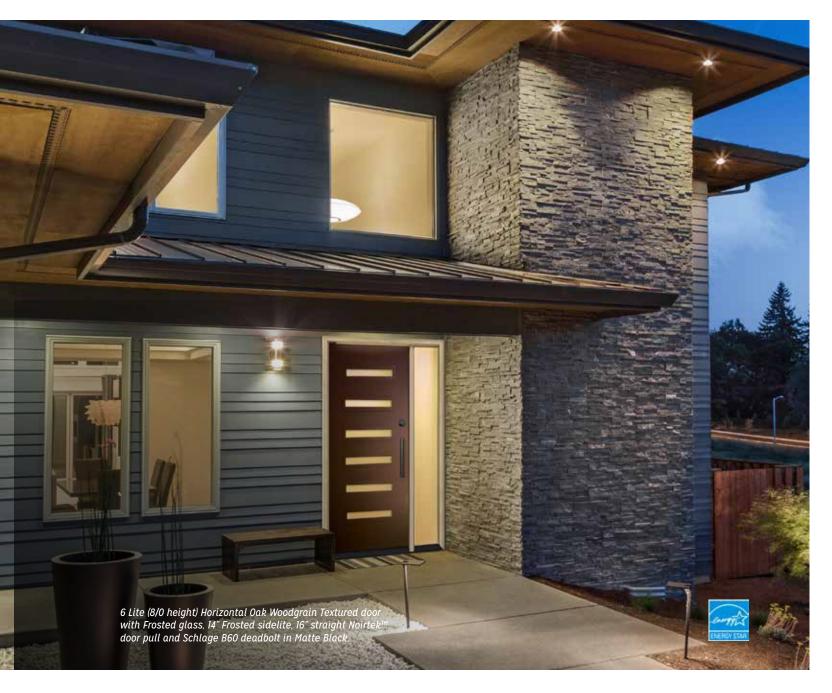
3/0 x 6/8 | 26" x 64"

2/8 x 8/0 | 22" x 80"

Available in Clear Low-E or Transclear Low-E:

3/0 x 6/8 | 26" x 64"

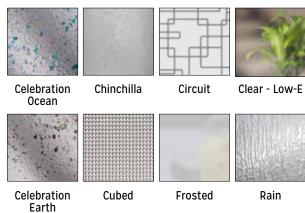
3/0 x 8/0 | 26" x 80"

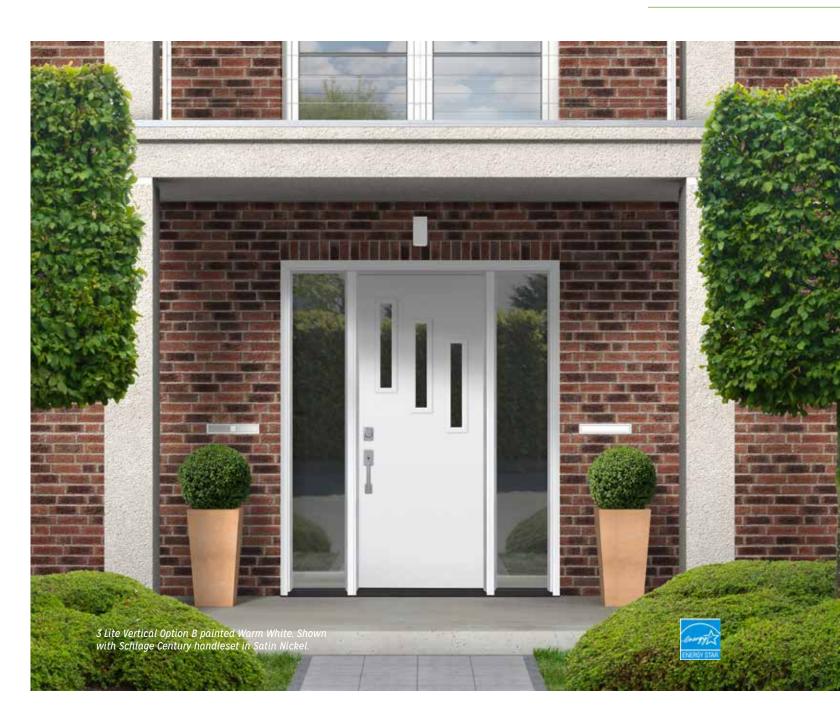


Spotlites

Spotlites are the ideal choice for a modern midcentury home, while also complementing a variety of home designs.

Available in a single swing door or with one or two sidelites. Choose from a steel or fiberglass door with frame options of wood or smooth white composite. Panelled sidelite glass is available in all patterns shown. Direct glazed sidelites are available with Clear or Frosted glass.





Spotlite Model 842

Eight glass patterns are available in 22" x 3.5". Available in a steel or fiberglass door and with frame options of wood, smooth white composite or textured composite.

Panelled sidelite glass is available in all patterns shown. Direct glazed sidelites available with Clear or Frosted glass.

Sizes: Width: 2/8, 2/10, 3/0, 3/6 | Height: 6/8, 8/0

Glass Size: 22" x 3.5"



223-3LVA



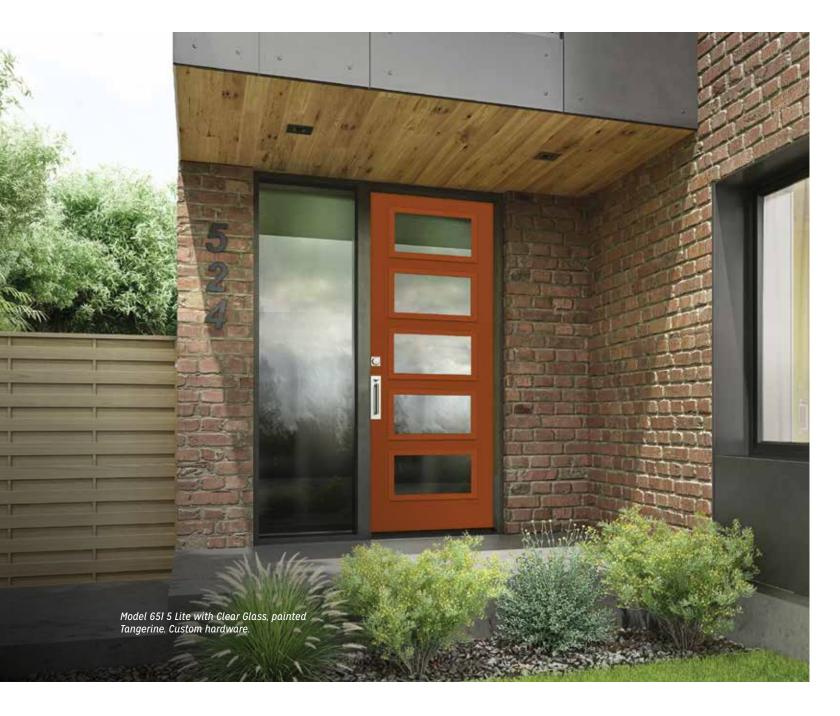
3 Lite Vertical Option A Option B 223-3LVB



5 Lite Horizontal 223-5LH



6 Lite Horizontal (8/0) 223-6LH



Spotlite Model 651

This design adds a modern flair to any architectural styling. Eight glass patterns are available in 22" x 10" Panelled sidelite glass options are available in all patterns shown. Direct glazed sidelites are available with Clear or Frosted glass.

Available in a steel or fiberglass door with frame options of wood, smooth white composite or textured composite.

Sizes: Width: 2/8, 2/10, 3/0, 3/6 | Height: 6/8, 8/0

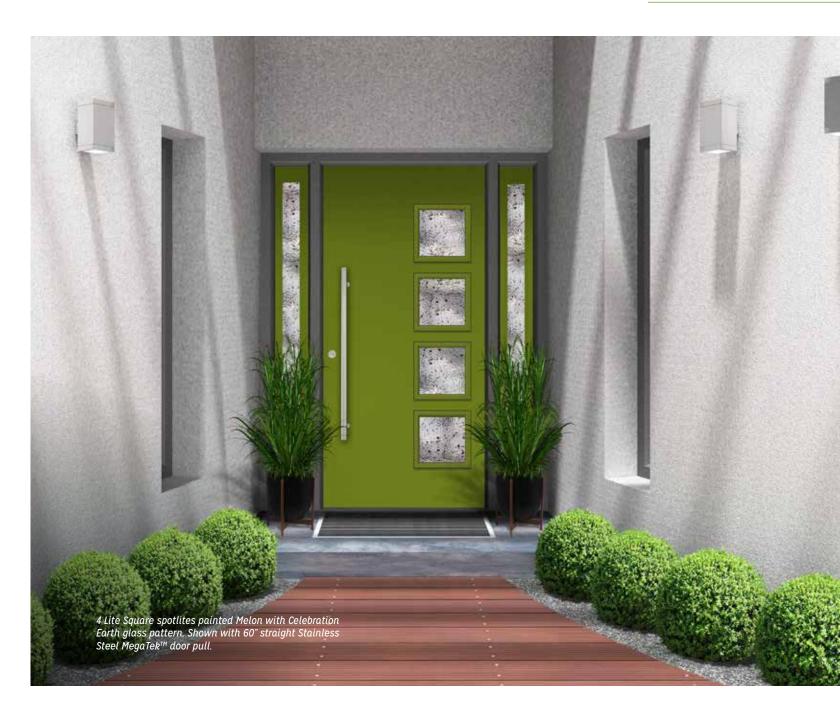
Glass Size: 22" x 10"







5 Lite (8/0) 2210-5



Spotlite Model 840

This popular pattern that began in the 1950's has made a resurgence to elevate modern home architecture. The 12" x 12" square is available in eight glass patterns. Panelled sidelite glass options are available in all patterns shown. Direct glazed sidelites are available with Clear or Frosted glass.

Available in a steel or fiberglass door with frame options of wood, smooth white composite or textured composite.

Sizes: Width: 2/8, 2/10, 3/0 | Height: 6/8, 8/0

Glass Sizes: 12" x 12"



3 Lite Diamond 1212-BD



3 Lite Square 1212-3S



1212-45

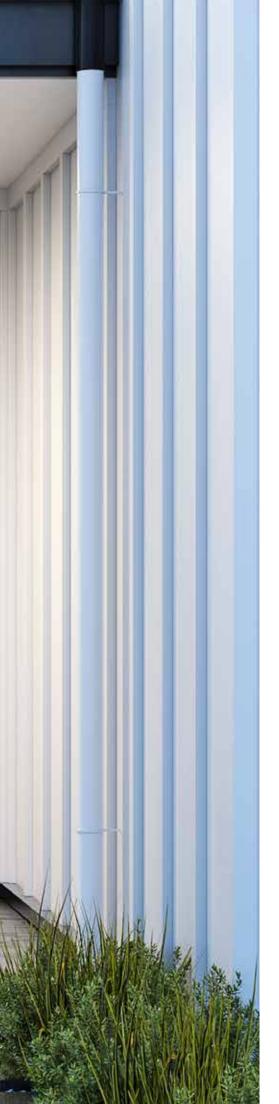


4 Lite Square

5 Lite Square (8/0) 1212-5S

Lockside opposite of glass





ChooseYour Door Glass

Door glass is a great way to customize your entryway and bring natural light into your home. Design selections vary from decorative to textured, and provide a solution for every architectural style.

48 Textured Glass

Textures and patterns with a diverse selection of privacy bring a new dimension to entryway door glass.

55 V-Groove

V-Groove patterns incorporate an engraving process on sandblasted tempered glass, providing texture and elegance while still having the allure of decorative glass.

57 Decorative Glass

Handcrafted glass is cut and elegantly shaped to match the design preferences of home owners. Privacy levels range from 0 (Transparent) to 10 (Opaque).

73 Silkscreen Glass

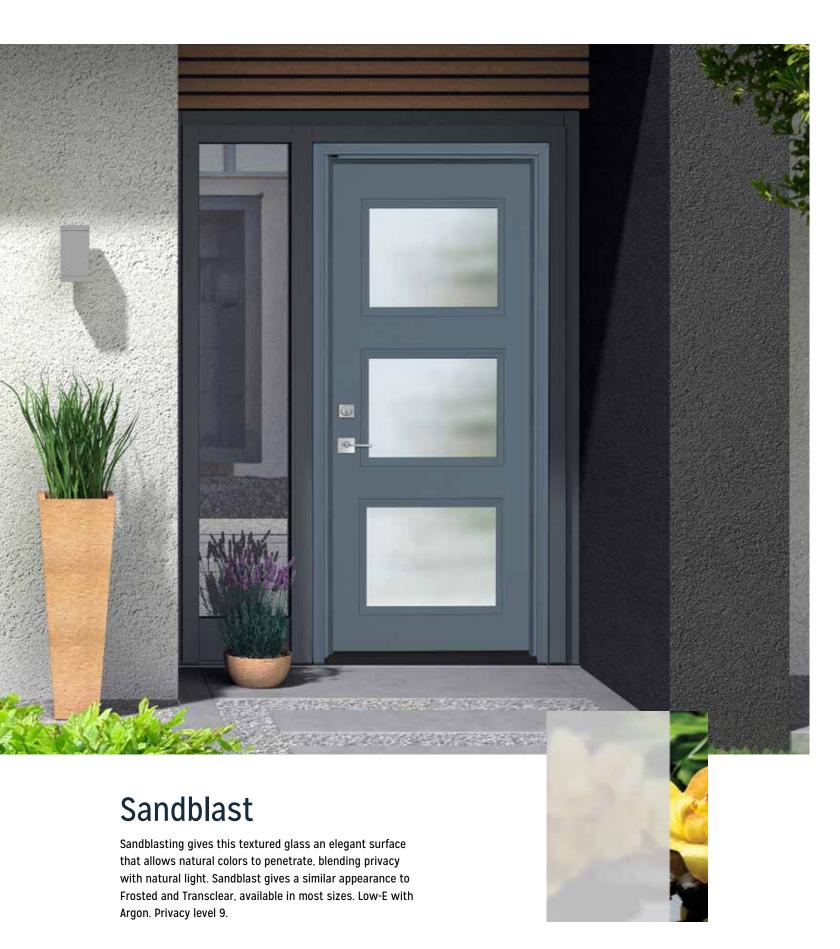
Silkscreen decorative glass is made by printing a layer of UV cured ink on the surface of glass through the screen mesh used for tempering. As a result, the glass is durable, scratch proof, solar shading, anti-glare and, of course, beautiful.

75 Wrought Iron

For homeowners who prefer wrought iron and rich patinas over highly polished finishes, this collection is made for you.

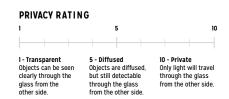
76 Functional

When function and budget matter, Clear Glass, Clear Glass with Grilles, Venting Units and Mini Blinds are the primary choices.



Textured Glass

Textures and patterns with a diverse selection of privacy bring a new dimension to entryway door glass. Textured glass is available in door glass sizes of 1/2, 3/4, and full lite with matching panelled sidelites. Direct glazed sidelites partner with Clear Low-E or Frosted Low-E. Additional glass options can be found throughout the brochure, and on madero.ca





CBG \$\$ View on page 47



CHINCHILLA \$\$ View on page 48



EDGE \$\$ View on page 48



FLUID \$\$ View on page 50



FRAGRANCE \$\$ View on page 39



RAIN \$ View on page 50



SANDBLAST \$\$ View on page 46



SOFT \$\$ View on page 49



STREAMED \$ View on page 51



VAPOR \$\$ View on page 51



CBG

A clear glass border gives the sandblasted glass the appearance of floating within its frame for a maximum privacy design with subtle, yet elegant, style. Privacy level 9.



22x64 7x64



8x48





22x12



Chinchilla

As touchable as its namesake, Chinchilla's fine lines and organic, fur-like texture create a striking wave pattern when seen from afar. Privacy level 9.

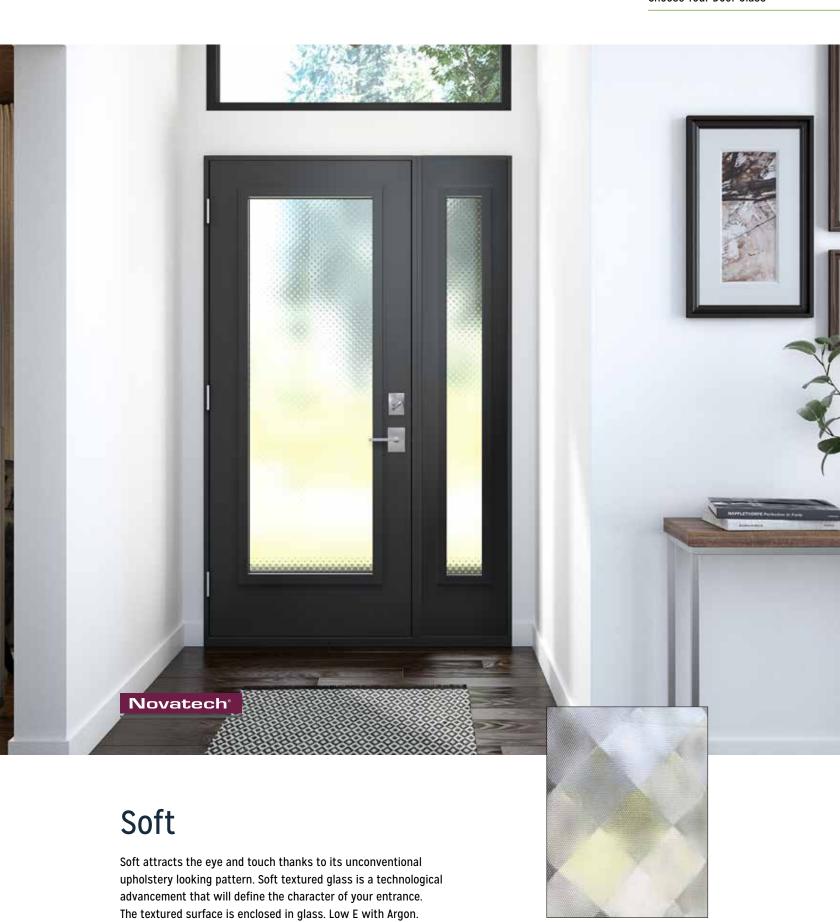




Edge

Featuring a Sandblasted finish centre surrounded by a clear border, Edge offers both privacy and visibility. Pair this versatile and timeless panel with any type of house. Privacy level 9.





Privacy level 5.

51



Rain

Rain features a vertical pattern and textured surface that creates the illusion of rain trickling down a window. Textured glass surface is enclosed in glass. Privacy level 9.





Fluid

This innovative glass design leaves an impression of calmness. Its bold yet simple pattern is well suited for contemporary entrances. Privacy level 5.





Streamed

The pronounced vertical pattern and strong ribbed texture of Streamed creates the illusion of organic flowing water in your entryway. Privacy level 9.

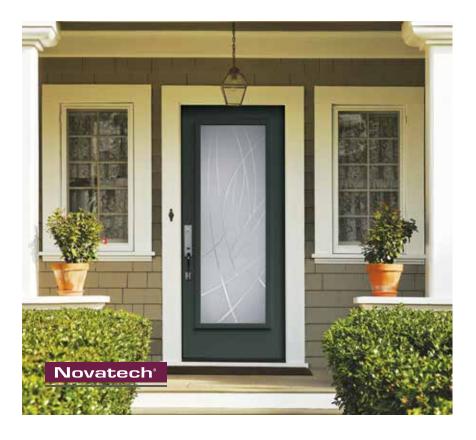




Vapor

Reminiscent of the northern lights. Vapor creates an ethereal play of light and shadow. Textured surface exposed to the inside of your home. Low E - privacy level 6.





Alys

The Alys V-Groove suggests motion. It is both natural and abstract bringing your entryway to life with its dynamic composition. Low-E with Argon. Privacy level 9.





Zenith

The simple V-Groove lines are perfect for any design, whether paired with a bold textured exterior or a minimalist entryway. Sandblast and Clear glass provide a privacy rating of 6.



V-Groove Glass

V-Groove patterns incorporate an engraving process on sandblasted tempered glass.

Providing texture and elegance while still having the allure of decorative glass.



ALYS \$\$ View on page 65



EMORI \$\$ View on page 64



ZENITH \$\$View on page 65



Emori

Emori features an organic sandblasted pattern that reflects nature while giving you privacy and allowing light through the lines. Privacy level 9.



Amadeus

The dynamic geometric shapes in Amadeus blend four interesting glass textures that provide a contemporary look and make a bold statement to any entryway. Platinum nickel caming pairs beautifully with the designs in the glass. Amadeus offers high privacy.

Decorative Glass

Handcrafted glass is cut and elegantly shaped to match the diverse design preferences of home owners. Decorative glass is available in door glass size of 1/2, 3/4 and full lites with matching panelled sidelites, unless otherwise shown on feature pages. Direct glazed sidelites and transoms are available with Clear Low E or Frosted Low E glass.

For more glass options not featured, refer to madero.ca



AMADEUS \$\$ View on page 56



ARIMA \$\$ View on page 58



ATTRACTION \$\$ View on madero.ca



BELMONT \$\$ View on page 59



BISTRO \$\$ View on page 60



BOLERO \$\$ View on page 60



CACHET \$\$\$ View on madero.ca



CELESTE \$\$ View on madero.ca



CHANELLE \$\$\$ View on page 61



CROSSWALK \$\$ View on page 62



ENDRICK \$\$ View on page 63



GABRIELLA \$\$ View on page 63



HEIRLOOM \$\$\$ View on madero.ca



KALLIMA ŚŚŚ View on page 64



MAJESTIC \$\$\$ View on madero.ca



MATHEUS \$\$\$ View on page 65



MISTRAL \$\$\$ View on madero.ca



NOBEL \$\$\$ View on madero.ca



NOUVEAU \$\$\$ View on madero.ca



OAK PARK \$\$\$ View on page 66



OPAL \$\$\$ View on page 67



OPHIR \$\$\$ View on page 67



PARIS ŚŚŚ View on madero.ca



PORTRAIT \$\$\$ View on madero.ca



RENEWED IMPRESSIONS \$\$\$ View on madero.ca



RVDER SS View on page 68



TENDANCE \$\$ View on page 69



WATERSIDE \$\$\$ View on page 71



WHISTLER \$\$ View on page 70



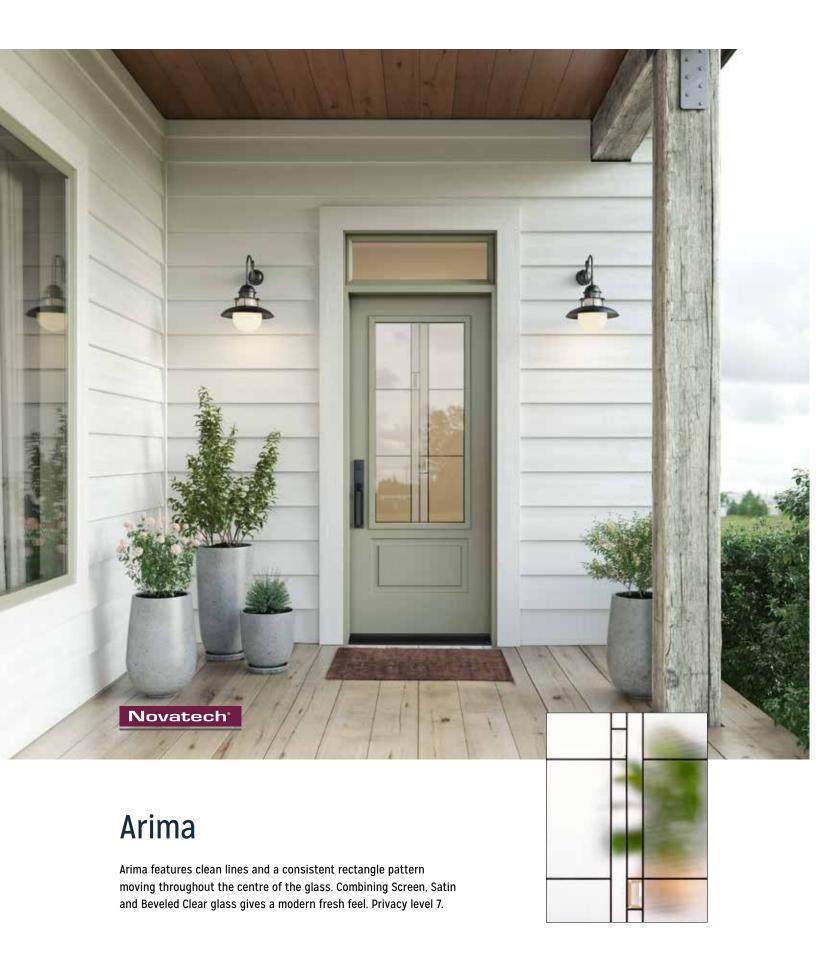
WINCHESTER \$\$ View on page 70

PRIVACY RATING 5 - Diffused 1 - Transparent

Objects can be seen clearly through the other side.

Objects are diffused, but still detectable from the other side.

10 - Private Only light will travel through the glass





22" x 64"

7" x 64"

22" x 48"

Belmont's minimalist, asymmetrical composition of flat black patina caming and satin finish glass fits perfectly with the volumes and materials found in the architecture of contemporary houses. Privacy level 7.



Bistro

Chinchilla, Diamond and Beveled clear glass combine with patina caming. Decorative glass is enclosed, providing a triple paned unit. Low E with Argon. Privacy level 6.





Bolero

A dance of retro and modern textures assembled in dynamic geometric shapes. Bolero sets the tone for your "mid-century modern" or contemporary style home. Privacy level 3.

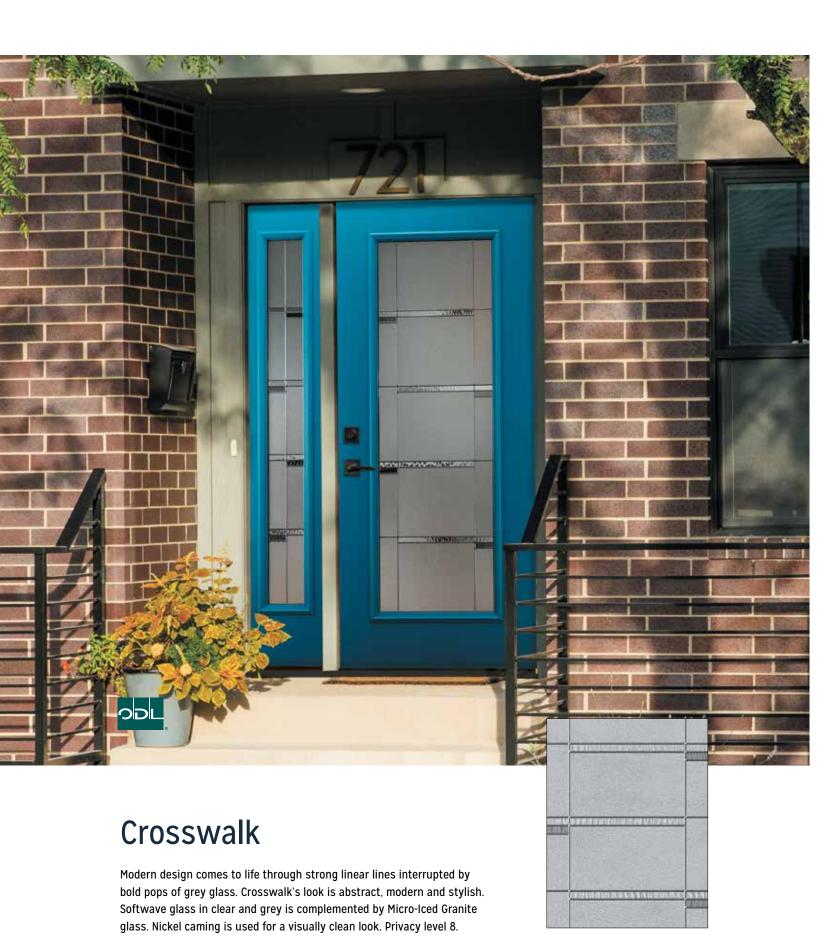


22" x 64" 22" x 48"



Chanelle

Stylish Chanelle can be elegantly integrated into the architectural styling of a bygone era, or matched to the simple, sleek lines of today. Beveling is the hallmark of this refined design. Chinchilla, Niagara and Beveled clear glass with patina caming provide privacy level 6. Decorative glass is enclosed, providing a triple glazed unit. Low E with Argon.





Endrick

Inspired by contemporary architecture, Endrick incorporates modern materials, interesting textured patterns, and crisp lines providing maximum privacy.



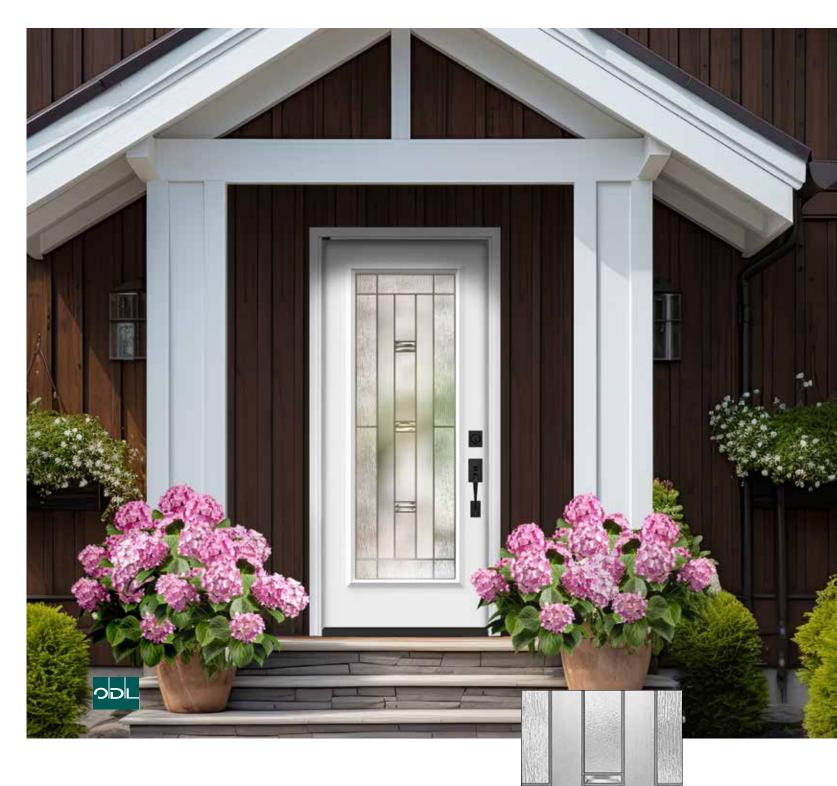


Gabriella

Playful yet contemporary, Gabriella's silver aluminum caming intersects between fine patterns and textures for maximum privacy while clear glass allows a peek into the world on the just other side of the door.

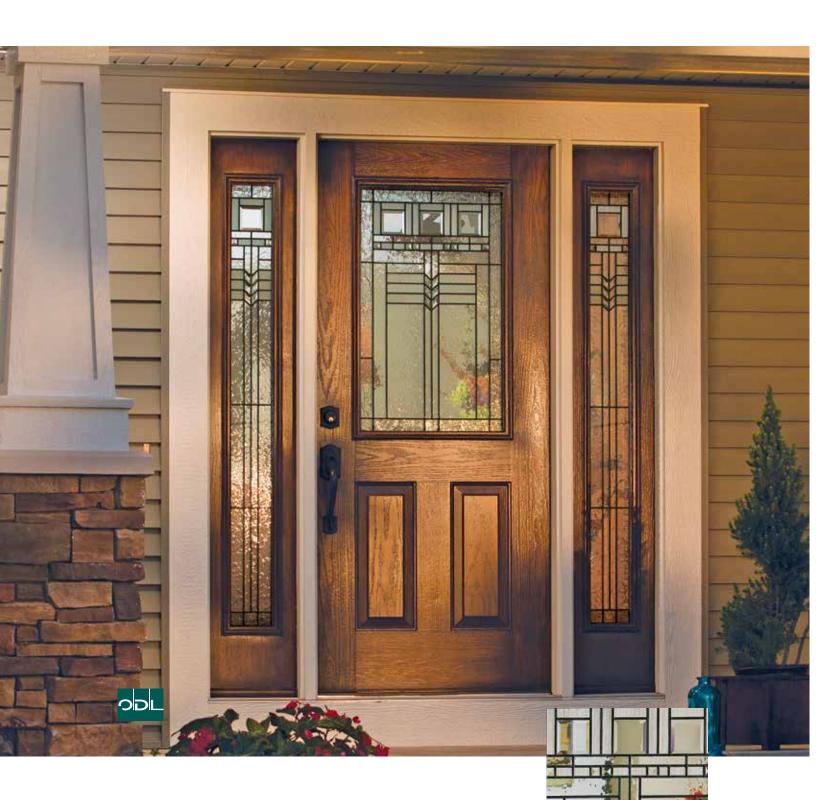






Matheus

Matheus is a minimalist take on traditional camed doorglass, embracing center bevel clusters for a stately look with none of the fuss. The high-privacy design is made up of a mix of patterns, textures, and clear bevels, and is available in silver aluminum and pewter aluminum caming.



Oak Park

When you think Craftsman style, you're thinking Oak Park. A patina finish and handcrafted, textured glass create a striking geometric pattern reminiscent of Arts and Crafts design. Four glass types create a bright entryway and medium privacy level.



Opal

Clear and Satin finish glass will ensure the privacy of your home, while allowing light to flood in. Decorative glass is enclosed, providing a triple paned unit. Low-E with Argon. Privacy level 7.

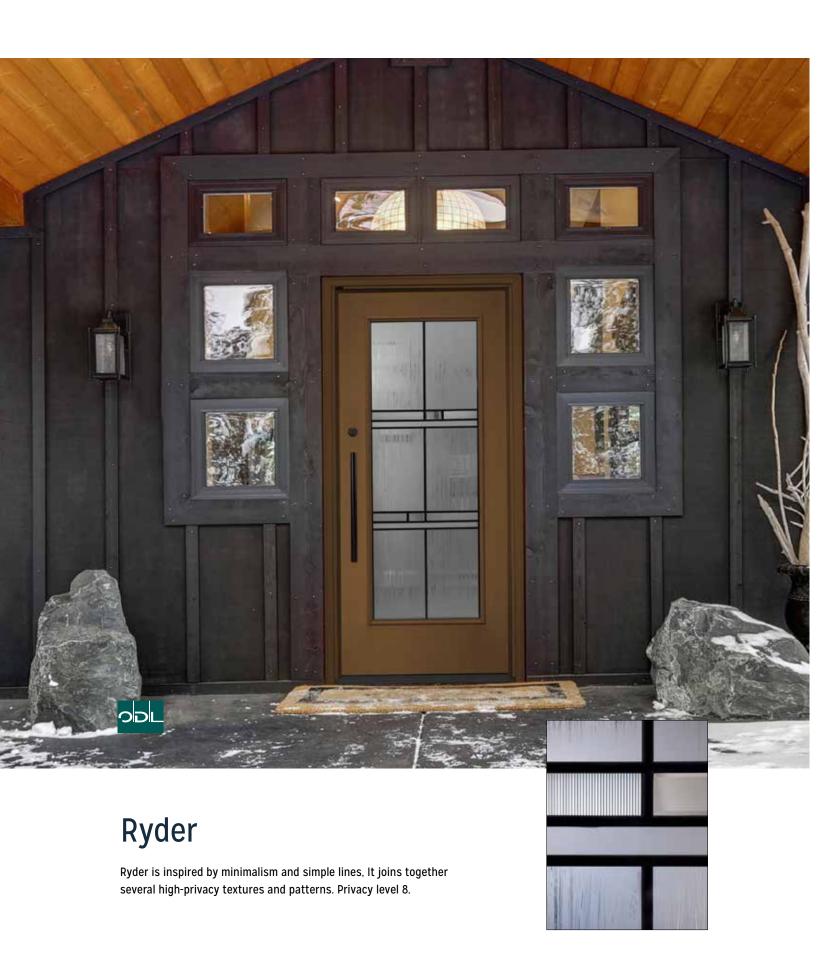


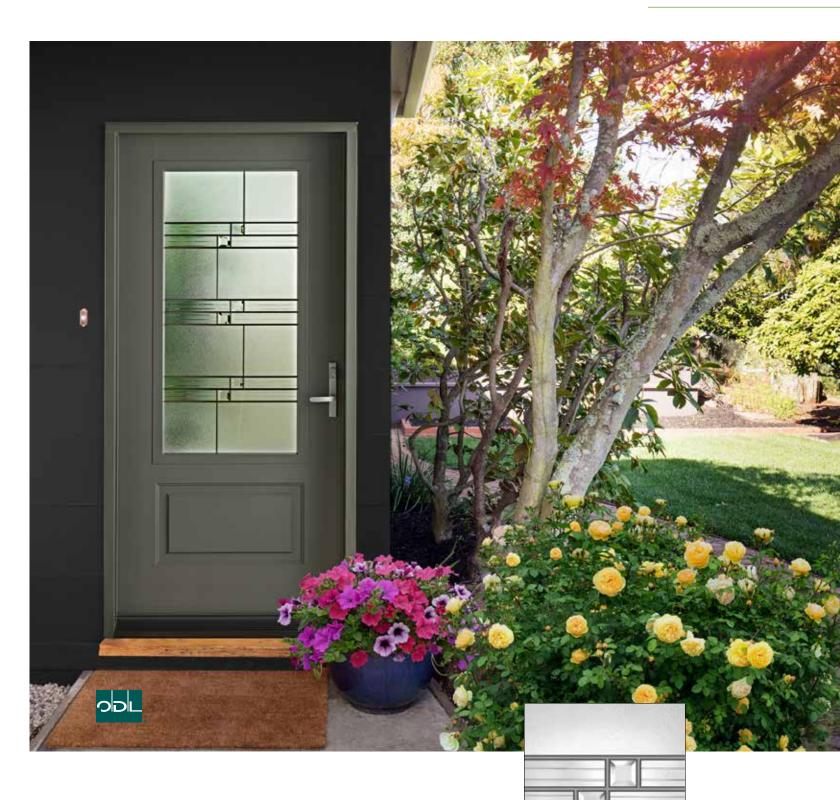


Ophir

Contrasting vertical textured glass gives movement to Ophir. Granite, Pinhead, Gray and Aqualite glass paired with zinc or patina caming allow for a balance of privacy and light. Privacy level 7.







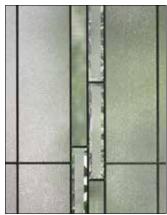
Tendance

Like a piece of modernist art, Tendance captures the eye and imagination. Textured bevel squares twirl on a field of high-privacy textures with pewter aluminum caming.



Whistler

Whistler's timeless geometric design adds a contemporary flair. Vertical columns of patterned bevels and textured glass are framed by maximum-privacy textures and patina caming.

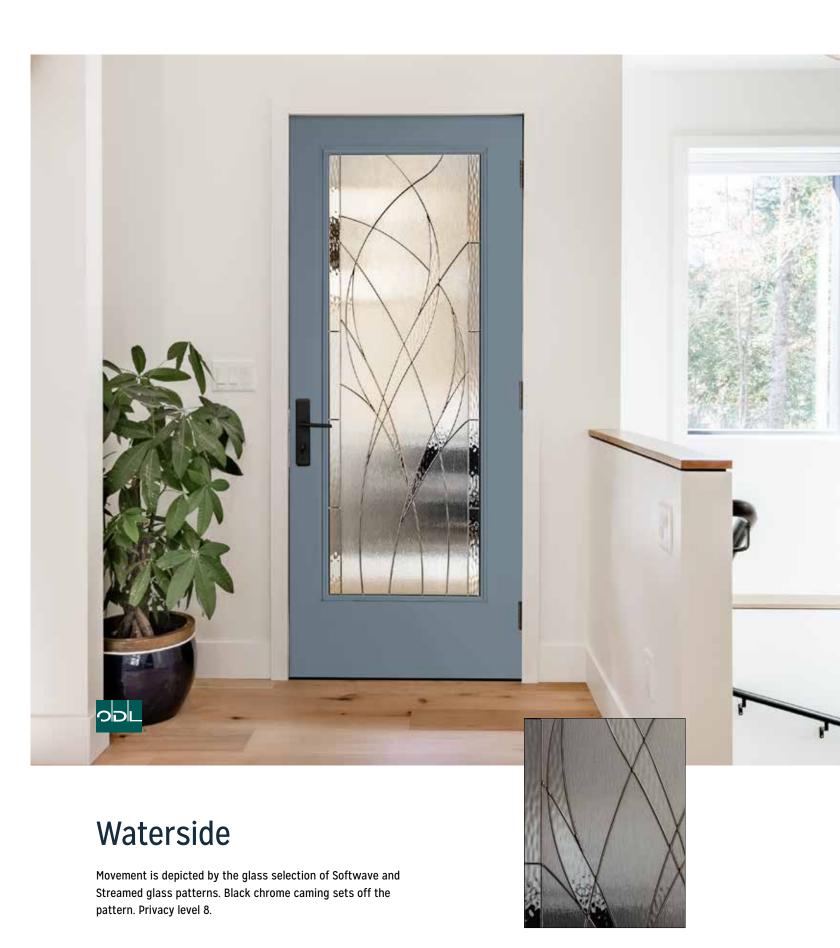




Winchester

Winchester offers a rich, contrasting mix of clear and satin finish glass with black patina caming. Winchester provides both privacy and visibility. Privacy level 5.







Silkscreen Glass

Silkscreen decorative glass is made by printing a layer of UV cured ink onto the surface of the glass through the screen mesh used for tempering. As a result silkscreen printed glass is durable, scratch proof, solar shading, anti-glare and beautiful.



AZUR \$\$ View on page 71



BLANCA \$\$View on madero.ca



EQUATION \$\$ View on page 44



KIRA \$\$ View on page 70



MIST \$\$ View on page 4



TIMBER \$\$ View on page 72



Azure

Elegant and distinguished, Azur will give you the privacy you need, while its thin, translucent bands will brighten up your space. Its design creates a unique, dynamic effect. Azur is ideal for contemporary and eclectic styles whether you're renovating or building a new house.



Wrought Iron Glass

Wrought iron scrolling and textured glass will add old-world charm to your home. Whether your architectural style is Spanish or Rustic. Wrought Iron will bring an authentic touch to your entryway.



Jacinto

Wrought iron designs are as current today as they were 100 years ago. Privacy level 9.





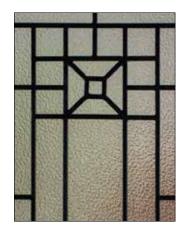


Only available in 3/4 lite, full lite, full sidelite.



Courtyard

The pronounced fretwork of Courtyard creates a look that is both strong and subtle. Privacy level 9.





Functional Glass

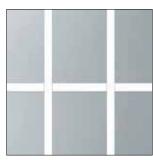
When function and budget matter, Clear glass, Clear glass with Grilles, Venting units and Mini Blinds are the primary choices. There are many selections to choose from including energy efficient Low-E.



MINI BLINDS View on pages 78-79



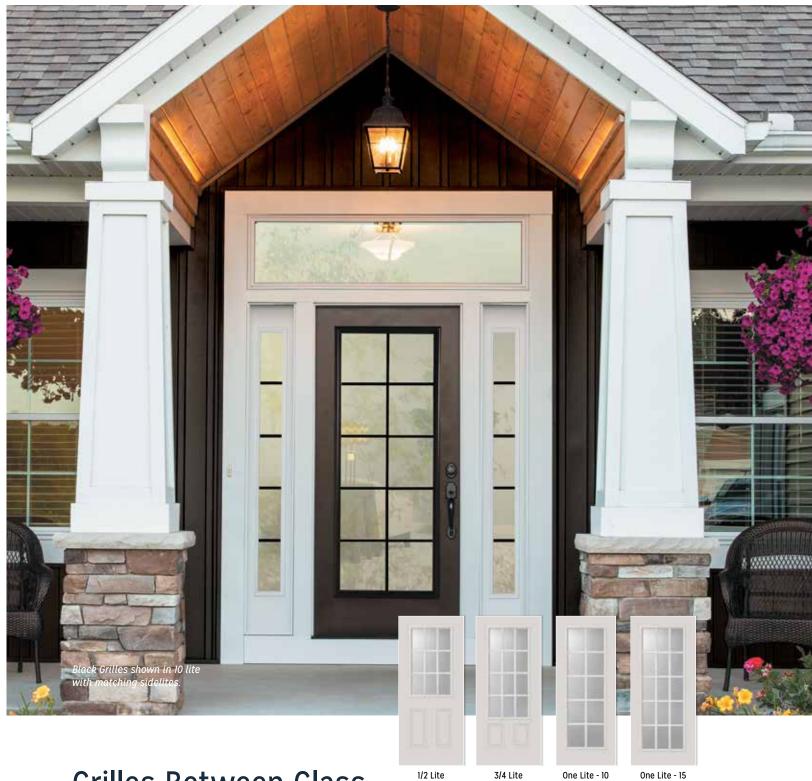
VENTSView on page 77



GRILLESView on pages 75

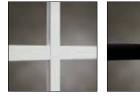


CLEAR View on page 75

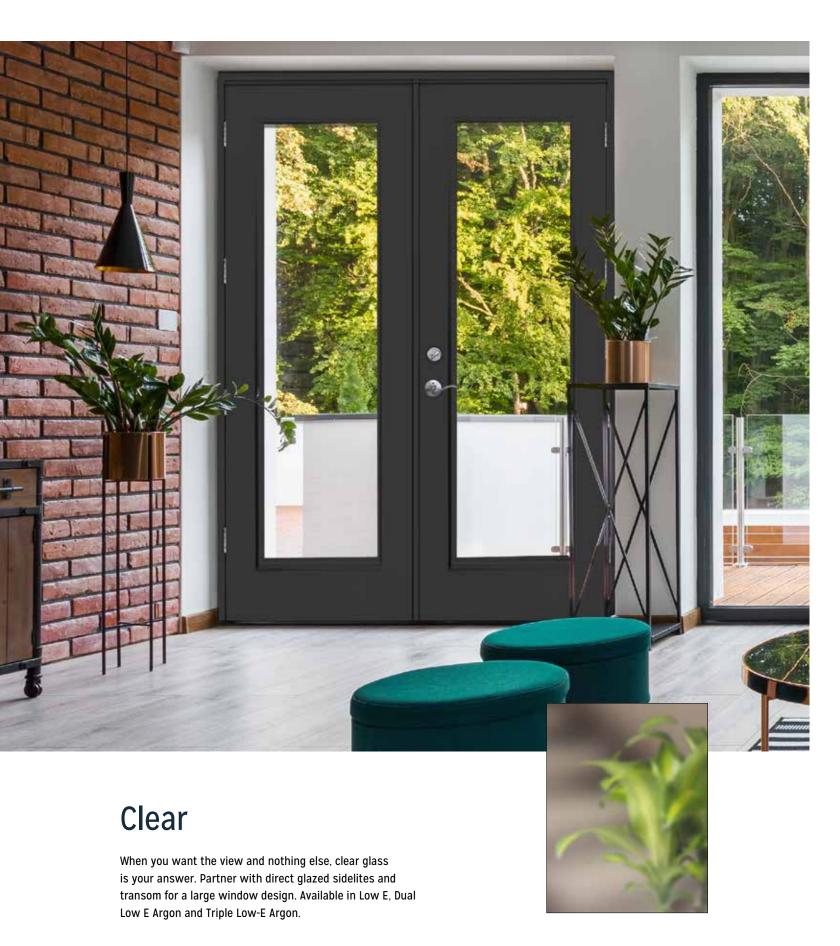


Grilles Between Glass Clear Glass

Internal grilles provide the beauty of a true divided lite with ease of cleaning. Grilles are available in 5/8" width, flat profile, Low-E. For visualization, go to madero.ca



Grilles - White Grilles - Black





Venting Inserts

Vents allow for a boost of fresh air in workshops, garages, or your home. Ten adjustments allow you to control the flow of air. A durable UV-resistant moulded frame and removable screen ease cleanup.



Glass options:



CLEAR LOW E



RAIN LOW E Only available 22" x 36"

Available sizes:







Mark-12





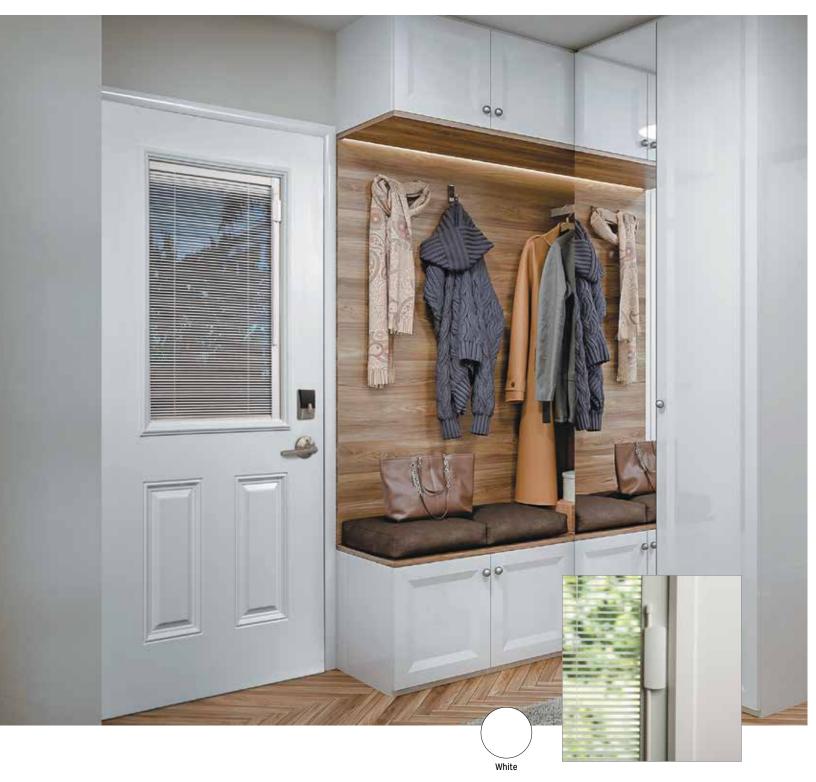




Mark-122 22" x 64"

Novatech

The Novatech Q550 Option+ is now available to qualify for the Energy Star certification. Ask your local sales agent.



Enclosed BlindsLight Touch

The single operator lets you raise, lower or tilt the blinds in an easy, slight movement. Blinds adjust for complete light block, and the privacy channels on each side eliminate light gaps when the blinds are closed. Enclosed blinds are sealed tight to eliminate dusting.

Blind options are available in Low-E and Double Low-E to meet Energy Star 2024 certification.



The coloured collection features 4 different colours to choose from: Sand, Espresso, Slate Grey and Silver Moon to coordinate with any decor preference. This collection has the same great features as the Light Touch Mini Blinds.

Sand Espresso





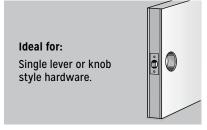




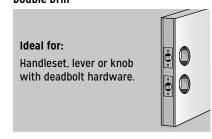
Hardware Drilling Options

Choose your hardware from any selection of brand or style. Please specify at the time of ordering: single drill, double drill, mortise faceplate option, a modern pull with deadbolt or multi-point hardware. Pulls and multi-point are only available with a fiberglass door.

Option 1: Single Drill



Option 2: Double Drill



Option 3: Multi-point Hardware for Single Door - Fiberglass only

Multiple locking points simultaneously latch into place through the action of a continuous drive rail, providing security to the perimeter of the door.



Option 4:

Deadbolt / Pull Option - Fiberglass only

European styling is achieved with a modern pull and deadbolt combination. The door system includes two architectural grade roller latches.





Residential Hardware



Schlage F-Series Handleset

- · Designed to resist a variety of security attacks, including kick-ins, picking, and bumping
- · Bottom grip features adjustable throughbolt with 1.5" of movement for flexible install and easy retrofit
- · Latch components adjustable for 2-3/8" or 2-3/4" door preps
- Installation is a snap with posts that guide the screw into the proper location







Camelot (CAM) 619 (shown), 716



Century (CEN) 619 (shown)



Greenwich (GRW) 619 (shown), 622



Plymouth (PLY) 619 (shown), 626

Schlage F-Series Handleset

- Designed to resist a variety of security attacks, including kick-ins, picking,
- Installation is a snap with posts that guide the screw into the proper location
- Fits all standard door preps, with lever designs reversible in-field



Accent Lever (ACC) Passage, Privacy, Keyed, Dummy (LH/RH) 619. 716 (shown)



Merano Lever (MER) Passage, Privacy, Keyed, Dummy (LH/RH) 619 (shown)



Broadway Lever (BRW) Passage, Privacy, Keyed (non-handed) 619 (shown)



Latitude Lever (LAT) Passage, Privacy, Keyed (non-handed)

619, 622 (shown)



Latitude Lever with Century Rose

Passage, Privacy, Keyed 619 (shown)











Satin Chrome

Aged Bronze

Residential Hardware

Schlage Smart Locksets

Stop worrying abour whether you've locked the front door before you left. With a Schlage smart lock, you can enjoy peace of mind and freedom from keys.

Schlage EncodeTM Deadbolt with Century & Camelot Escutcheon Built-in WiFi allows you to lock/unlock from anywhere, no hub required.









Satin Nickel (619)









Matte Black (622)

Aged Bronze (716)

Matte Black (622)

Satin Nickel (619)

Schlage SenseTM Bluetooth Deadbolt with Century Escutcheon Designed to work with Bluetooth Smart technology







Satin Nickel (619)

Matte Black (622)

Schlage Touch Deadbolt with Camelot & Century Escutcheon

Durable, fingerprint-resistant screen for added security and convenience.









Matte Black (622)

Satin Nickel (619)

Schlage Touch Screen Lock with Camelot & Century Escutcheon

Durable, fingerprint-resistant screen, slim profile levers that are both strong and secure.









Aged Bronze (716)

Satin Nickel (619)





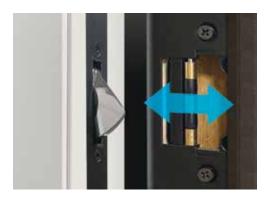


PanoLock+ is a one-of-a-kind multi-point lock that works with most off-the-shelf lock hardware, supports a forgiving installation, and offers lasting performance, all at an affordable price point. Including electronic deadbolts.



Choose your hardware.

Whether knob, lever, or thumbpress, PanoLock is compatible with most off-the-shelf hardware. Including electronic deadbolts.



Smooth locking operation.

Supports a more forgiving install and smoother everyday use with tapered bolts and adjustable roller strikes.



A multi-point lock for every budget.

Available at a more approachable price point so you can use PanoLock for more projects (and budgets).



The strength and security of a multi-point lock.

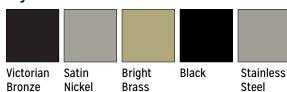
Enjoy enhanced performance and security with three locking points.

Faceplate Finishes



Anodized **Anodized** Nickel

Adjustable Strike





Multi-Point Hardware

for Madero Single Door





How Trilennium® Works

When activated, each Trilennium bolt becomes a true deadbolt that cannot be compromised.

One simple turn of the key or thumbturn engages all three bolts for perfect alignment and added performance.





With the panic release feature, just one turn of the lever disengages all three bolts at once for easy operation.

Trilennium® Handset Collection





Rectangular Entry Set









Horizon Entry Set



Multi-Point Astragal

for Madero Garden Patio

The Endura multi-point astragal is used on all double-door Madero Garden Patio systems. Multi-point functionality is built right into the astragal, working with standard deadbolts for ultimate cost efficiency. Two locking points automatically engage when the door is locked to fight deflection. Astragal boot lifts clear of the sill when operating the inactive door panel, preventing rubbing, wear or damage. A built in flip lever locks and unlocks for enhanced accessibility.

How the Multi-Point Astragal Works:

Engaging a standard deadbolt activates built-in locking mechanism.



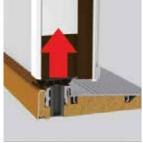
Built-in Lock Pawls engage with keepers in the active door.



Flip Lever locks and unlocks the astragal in one easy motion.



Flush Bolt and Floating Boot lift clear of the sill for damage free operation.





Architecturally DesignedDoor Pulls

Three families of door pulls to choose from: SoftMet, NoirTek and MegaTek. Choose from a 16", 36", or 60" stainless steel door pull and then choose your locking hardware. All door pull systems are constructed with two architectural grade roller latches.

NoirTek™ Collection

(Offset RM3940)

NoirTek's durable black hard coat anodized grip complements many design schemes and is an appealing finish on its own.

- 16" x 1-1/4" diameter straight or offset pull
- Black hard coat anodized grip, stainless steel mounts

Size.



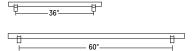
MegaTek™ Collection

(Offset RM3311)

Ladder pulls are an artful and functional solution for a dramatic entrance design.

- 36" or 60" x 1-1/4" diameter offset pull
- · Polished stainless steel

Sizes:



SoftMet™ Collection

(Offset RM2540)

- Durable, weather-resistant black
 Santoprene[™] grip a high performance engineered thermoplastic elastomer
- 16" x 1-1/4" diameter straight or offset pull or 36" x 1-1/4" diameter offset pull
- · Stainless steel ends and mounts

Sizes

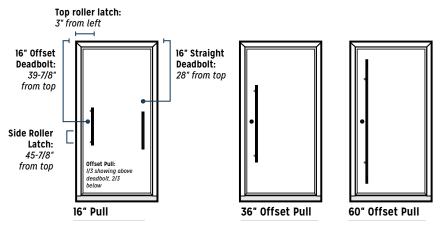


Architecturally Designed

Door Pulls

Door Pull Visualizer

Determine Your Desired Product Style



Offset pulls are designed to incorporate a deadbolt along the length of the pull, whereas a straight pull incorporates the deadbolt installation above the pull.

Back-to-Back Mounting

Two door pulls are connected through the door, each pull opposite the other.

All Madero fiberglass slabs feature a full height lock block for lifelong performance.



Disclaimer: All measurements are calculated from the top left of door slab. Some regions may require specific drill locations for deadlock options. Contact your local building inspector for more information.

Offset vs. Straight

Offset vs. straight is usually determined based on the aesthetics you are hoping to achieve, and the functionality required to ensure you have a product which meets your everyday needs.

Offset pulls are designed to incorporate a deadbolt along the length of the pull, allowing additional clearance when locking/unlocking the deadbolt, whereas a straight pull incorporates the deadbolt installation above the pull.

Locking Hardware



Roller Latch

RL30

- Maximum projection of the roller is 3/8" allowing for variance in the door clearance
- Nylon roller standard
- Stainless steel construction





Available Finishes:









Note: Some regions may require a double latching system to meet local building codes. Contact your local building inspector for more information.

High Security Mortise

L460P



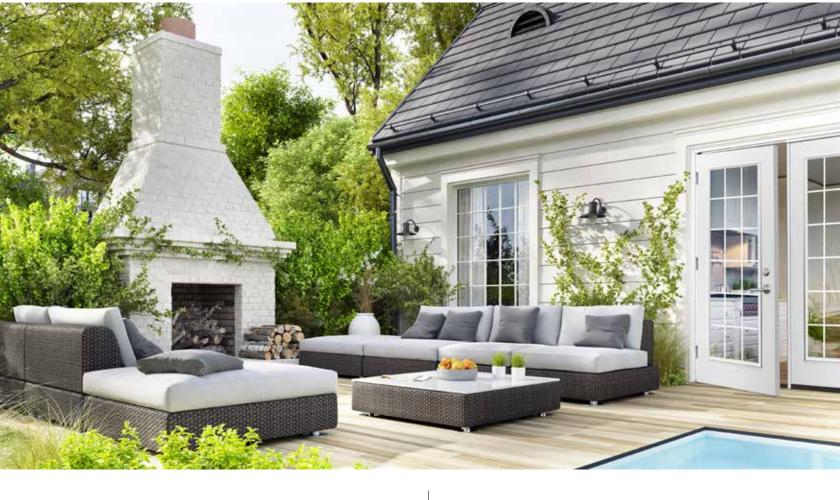
- · High security mortise lock
- Minimalistic cylinder for architectural or European design
- · Solid stainless and brass components
- · The best in traditional keyed entry locks
- 3 year limited manufacturer's warranty
- · Exceeds Grade 1 testing

Available Finishes:





626 Satin Chrome



Fiberglass Slabs

Neulite Flush Glazed SG10

With simple and aesthetically clean glass beadings, Neulite Flush Glazed doors are designed to complement today's contemporary home decors. The smooth white shaker-style beading allows for a 1" standard glass thickness and all standard size glass inserts, whether decorative, privacy, textured or completely clear. They can used as an elegant front entrance or an escape to a backyard garden oasis.



Smooth White Neulite Detail

Fiberglass | Steel Slabs

Flush Doors with Insert SG00 | WG00 | ED00

The 24 gauge steel or fiberglass slab is cut out in manufacturing to accept the glass of your choosing.

ODL Doorglass is available with the Evolve Frame, with certain designs also using the Urban or Executive option.



Evolve® High Performance Frame

Executive PVC Frame





Novatech glass is available in either the PVC or **Contemporary Frame**







Door Slabs

Fiberglass



BUILT FOR THE Canadian Climate





Exceptional Security

Our full length steel reinforced wood lock block offers exceptional security while allowing a range of hardware mounting options.

Energy Efficiency

Filled with an insulating core of 100% CFC-free polyurethane foam, providing an excellent R rating, while bonding the two door skins together.

Performance

Rigid structure prevents bowing and warping in extreme temperatures. The fiberglass skins are resistant to dents, dings, splintering, and corrosion. They are very easy to keep clean.

Completely Waterproof

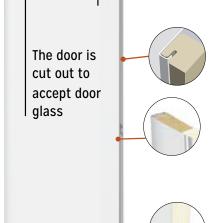
Our full length composite stiles and rails provide complete waterproofing for the door's insulation. The composite materials will not splinter or delaminate and boasts twice the screw holding capacity of wood-edge doors.

Steel Slabs





A popular choice for Canadian home buyers, our 24 gauge steel doors feature triple shadowed panel embossments for greater detail. The white N600 Polytex finish carries a 10 year warranty, with the smooth, ready to paint finish ready to accept the paint color of your choosing.



Durability

Door skins interlock with the stile, providing additional support to reduce delamination and stretching.

Strength and Security

16" wood lock block provides strength and security while accommodating double bore lockset/deadbolt.

Energy Efficient

Filled with an insulating core of 100% CFC-free polyurethane foam, providing better energy ratings than a standard styrene core product.

Pre-Finshing Options

Smooth or brushed white pre-pigmented fiberglass doors have a warm white finish to match the composite frame and require no painting. The doors will accept an array of paint colours to match the decor of your home.

To achieve desired finish, woodgrain textured fiberglass doors require paint or stain.

Steel doors are supplied with a N600 Polytex finish, requiring no additional paint to achieve a 10 year limited warranty. Polytex white is cool white while Madero's composite frames are warm white. To achieve a uniform appearance, painting will be required.



Door Frame Specifications



Brickmould Options

5/8" Slimline Aluminum

5/8" Slimline aluminum brickmould comes standard with an integral nailing fin and is versatile for both renovation and new construction.





#180 Step

Standard option is wood or composite #180 step brickmould. Snaplock nailing fin is added on all composite units.





SnapLock Nailing Fin (Composite only)

Incorporating a hinge-style design, Madero's SnapLock nailing fin snaps into place for new home

construction or can be scored and trimmed if not required.

Jamb Options

Madero Artisan door frame systems are constructed of wood or composite jamb - smooth white or textured. Available in jamb depth of 4-9/16", 6-9/16", 8-9/16" or custom.



Wood

Kiln dried, primed finger-joint pine—double primed for quality performance and ease of painting. Wood frame requires paint on all exposed surfaces within 45 days of purchase.









Composite

- Woodgrain textured or prepigmented smooth white frame components are a blend of PVC and wood fiber composite substrate.
- Composite will not discolour, absorb moisture, splinter or rot.
- Smooth white composite does not require paint while woodgrain composite is supplied in its raw almond finish, requiring paint or stain to achieve a realistic, rich appearance.
- · Limited life time warranty.

Door Frame Specifications





Z-Series Inswing Articulating Sill® and Sealing System

• Superior Performance

Z-AC cap sill never needs adjustment, automatically adjusting for a lasting seal against leak and air infiltration.

Sealing System

Gaskets are provided to give an additional seal and to eliminate caulking. Matching corner pads are factory installed to seal out air and moisture. Compression weatherstrip seals tight when the door is closed and expands when open. The Z-AC door bottom is adhered to the door forming a tight seal every time.

Additional Protection

Sills are provided with sill and cap covers to prevent damage during installation.



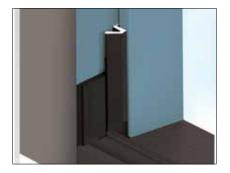
CERTIFIED & TESTED

To meet the stringent NAFS requirements for doors in a new home construction, all Endura door components are certified and tested.



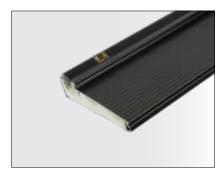
Z-AC Door Bottom

The Z-AC Door Bottom delivers enhanced protection against air and water infiltration, forming a tight seal every time. Z-AC Door Bottoms seal without caulk for easy assembly and lasting performance.



Simple Solutions® Corner Pad Weatherstripping

The Simple Solution Corner Pad seals out air and moisture. Compression weatherstrip seals tight when the door is closed and expands when opened, providing a long-lasting weather tight solution.



Z-Series Inswing Articulating Sill®

Madero Artisan door systems are provided with black caps and black anodized sill decks.



Z-Series Outswing Bumper Sill®

Madero Artisan door systems are provided with black caps and black anodized sill decks.





ADAptive Sill System

Low profile access provides an ease of mobility for wheelchairs. The thermal break in the sill deters frost buildup. An innovative jamb boot supports a weather-tight seal and secure corner assembly. Full length caulking strip eliminates water penetration.









Pre-Finishing Options







Madero has identified and selected some of the more popular paint and stain colours. Streamline the colour matching process for your project by selecting from Madero's popular colour choices.





Steel doors are supplied with a polytex finish.
Painting is not required, however, the door will accept an array of paint colours to match your home.
Smooth white fiberglass doors are supplied in

natural pre-pigmented warm white finish. Painting is not required, however, the door will accept an array of paint colours to match your home.

Woodgrain fiberglass doors are supplied with factory almond finish, requiring paint or stain.

For dark coloured finishes, heat reflective paint is required to achieve a full warranty.



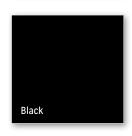




























Printed swatch colours may vary slightly from actual product. If you are concerned about exact colour match, we recommend you first request a product sample for accuracy.

Option to paint one side is available. Specify at time of ordering. Split finish option also available.

Garden Patio Product Measurements

Finished Frame Widths

SINGLE HINGED	Net Frame Width	DOUBLE HINGED	Net Frame Width
2/6 + 2/6	63"	2/6 + 2/6	62 1/4"
2/8 + 2/8	67"	2/8 + 2/8	66 1/4"
2/10 + 2/10	71"	2/10 + 2/10	70 1/4"
3/0 + 3/0	75"	3/0 + 3/0	74 1/4"

GARDEN VENTING	Net Frame Width
2/6 + 2/6	63"
2/8 + 2/8	67"
2/10 + 2/10	71"
3/0 + 3/0	75"

^{*8/0} height is only available in a fiberglass door and composite frame option.

Finished Frame Heights

INSWING	Net Frame Height
6/8	81 3/4"
8/0	97 3/4"
OUTSWING	Net Frame Height
OUTSWING 6/8	

Rough Opening Measurements (RO)

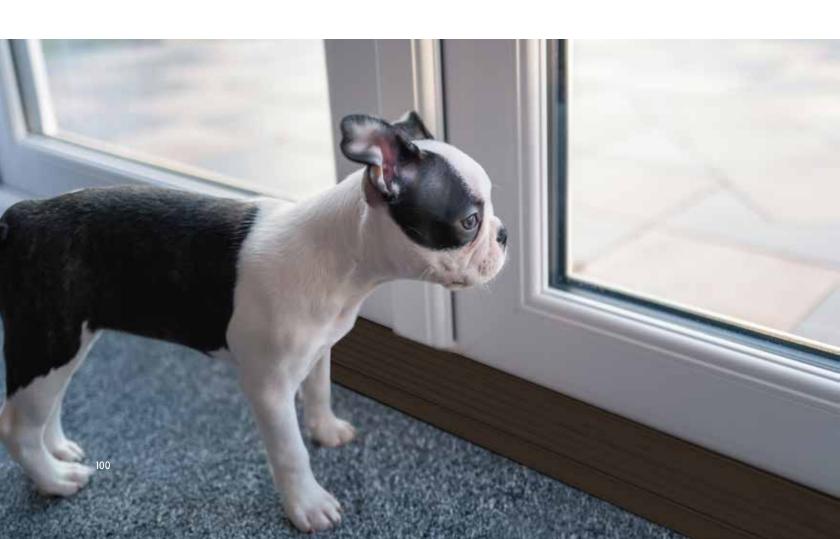
Add I" to width of net frame Add 1/2" to height of net frame

For 14" transom, add 15-3/4" to height of net frame.

Outside Measurements of Brickmould (OSM)

180 Step Brickmould: Add 2-1/2" to width of net frame Add 1-1/4" to width of net frame

Slimline Aluminum Brickmould: No change to net frame height or width



^{*} Renovator Garden Doors are available in steel doors and wood frame option. Refer to the Entry Garden Door Program.

^{*} Garden Venting in 6/8 outswing only.

Ordering Checklist



Configuration

Customer Signature: _

not represent Madero products.

Choose garden patio door system configuration (viewed from exterior) STEP 1 Single Hinged Options: Venting: **Double Hinged Options:** Options Active-Fixed Left Hand Inswing Fixed-Active Right Hand Inswing Fixed-Active Right Hand Outswing Vent-Active Right Hand Outswing Single Hinged & Venting Options: **Double Hinged Options: ACTIVE DOOR ACTIVE DOOR INACTIVE DOOR** ☐ Multi-Point ☐ Single Drill ☐ Double Drill Choose door/frame pairing: flush slab with insert (00) or Neulite (SG10, WG12) Choose Frame: STEP 2 Wood Product ☐ Steel Door ☐ Smooth White Fiberglass □ Oakgrain Textured Fiberglass □ 00 □ 00 □ 00 ☐ Smooth White Composite □ 10 12 ☐ Textured Composite Choose door lite glass: If transom required: STEP 3 Glass Options ☐ Clear Dual Low-E ☐ Clear Triple Low-E ☐ Enclosed Mini Blind ☐ Clear Dual Low-E White Grille: ☐ 15 Lite ☐ 18 Lite Black Grille: ☐ 15 Lite ☐ 18 Lite Stain or Paint Options: (Stain only available in textured fiberglass.) STEP 4 Pre-finishing ☐ Paint/Stain Unit - Both Sides **Options** ☐ Paint/Stain Unit - Exterior Side Only ☐ Paint/Stain Unit - 2 Colours Charcoal ☐ Paint/Stain Slab Only - Both Sides ☐ Paint/Stain Slab Only - Exterior Side Only ☐ Chestnut ☐ Buttercup STEP 5 Choose door size: Height: □ 6/8 Determine **Width:** □ 2/6 - 2/6 (63") □ 2/8 - 2/8 (67") □ 2/10 - 2/10 (71") □ 3/0 - 3/0 (75") ■ 8/0 (Not available in Venting) **Specifications** Default brickmould: 180 step Choose jamb depth: 4-9/16" 6-9/16" 8-9/16" ☐ Attached brickmould ■ Shipped loose ☐ Brickmould not required Specify your hinge finish: Aluminum Sill: Bronze Anodized ☐ Sash Locks on active door

Date:

P0:

Artisan Product Measurements

Finished Frame Widths

Artisan Series doors are available in 2/8, 2/10, 3/0, and 3/6 widths—as noted in design specifications—with 2x4 (4 9/16"), 2x6 (6 9/16"), 2x8 (8 9/16") or custom, jamb construction, left hand or right hand application, and inswing or outswing. Door dimensions are based on a 14" height rectangular transom and a 12" or 14" sidelite.

SINGLE DOOR (D) UNIT SIZING

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	Net Frame Width
2/8	33 1/2"
2/10	35 1/2"
3/0	37 1/2"
3/6	43 1/2"

SIDELITE-DOOR (SD) UNIT SIZING



Net Frame	Door with	12"	Sidelite
2/8	4	46 7/	8"
2/10	A	48 7/	8"
3/0	į	50 7/	8"
3/6	į	56 7/	8"

Net Frame Door with 14" Sidelite

2/8	48 7/8"
2/10	50 7/8"
3/0	52 7/8"
3/6	58 7/8"

SIDELITE-DOOR-SIDELITE (SDS) UNIT SIZING



Net Frame Door with 2 - 12" Sidelites		
2/8	60"	
2/10	62"	
3/0	64"	
3/6	70"	

Net Frame Door with
2 - 14" Sidelites

2/8 64"

2/10 66"

3/0 68"

3/6 74"

Finished Frame Heights (all systems)

6/8 Inswing - Finished Frame Height: 82" 6/8 Outswing - Finished Frame Height: 81"

8/0 Inswing - Finished Frame Height: 98" 8/0 Outswing - Finished Frame Height: 97"

Rough Opening Measurements

To calculate rough opening, add 1" to width and add 1/2" to height of net frame.

Rough Opening Measurements to Include Transom

For all transoms, add 15-3/4" to height of net frame.

For decorative transoms, add 3/4" to width.

OSM Brickmould

180 Step Brickmould: Add 2-1/2" to width of net frame Add 1-1/4" to width of net frame

Slimline Aluminum Brickmould: No change to net frame height or width



Inswing - Right Hand View from outside of home.



Outswing - Right Hand View from outside of home.

Ordering Checklist

Customer Signature:

Store Name or #:

ARTISAN

Single Door with Sidelites: STEP 1 Single: Configuration Options Left Hand Left Hand Inswing **Transom** Door Design: Reference page #___ Transom with No Sidelite Transom with No Sidelite STEP 2 Door Model #: Frame: ☐ Steel □ Wood Product ☐ Smooth White Composite ☐ Fiberglass ☐ Textured Composite______ STEP 3 Door Glass: Please Specify ___ Choose Your Sidelite Glass: DIRECT GLAZED ☐ Clear Low-E ☐ Frosted (Transclear Low E) ☐ Other (Please Specify)_ Glass Note: Pricing is the same for 12" and 14" panelled sidelites. Limited models are available in 12", confirm with a sales agent. **SIDELITE PANEL SIZE:** □ 12"(full only) SIDELITE PANEL: ☐ Full Lite (Please Specify)_ _____ __ _ _ 1/2 Lite (Please Specify)____ ___ Clear Low E_ ☐ 3/4 Lite (Please Specify) TRANSOM GLASS: ☐ Clear Low E Choose Door Size: Width: □ 2/8 (32") □ 2/10 (34") □ 3/0 (36") □ 3/6 (42") | Height: □ 6/8 (80") □ 8/0 (96") select designs only STEP 4 Determine **Choose Jamb Depth:** Choose Brickmould: (Default 180 step) Specifications □ 4-9/16" □ 6-9/16" □ 8-9/16" □ 0ther ☐ 180 Step Brickmould ☐ White Slimline Brickmould ☐ Black Slimline Brickmould STEP 5 ☐ Deadbolt / Pull Option ☐ Multi-Point ☐ Single Drill □ Double Drill Multi-point hardware is designed European styling is achieved Ideal for: 0 0 Ideal for: Hardware **.** to lock at several points throughout the height of the door, with a modern pull and deadbolt Handleset, lever or Single lever or knob Preparation combination. Includes two style hardware. knob with deadbolt making the lock side of the door as [']Options architectural grade roller latches. hardware secure as the hinge side. **Hinge Finishes Multi-Point:** C-2G Zinc Plated Aluminum Sill: Bronze Anodized Stain or Paint Options: (Stain only available in textured fiberglass.) ☐ Paint/Stain Unit - Both Sides ☐ Paint/Stain Unit - Exterior Side Only STEP 6 ☐ Paint/Stain Unit - 2 Colours Pre-finishing Options ☐ Paint/Stain Slab Only - Both Sides ☐ Paint/Stain Slab Only - Exterior Side Only

Tag:

Date:





Madero Exterior Doors are manufactured in Western Canada and can be purchased through our dealer network. Madero is a leader in the use of fiberglass and steel doors in wood or composite frames. We fabricate several lines of door systems, with quality craftsmanship being our focus for every door we build.







Garden Patio Doors



Interior Doors



Multi-Family



Larson Product Catalogue



Commercial

Contact us at: madero.ca | canada.orders@madero.ca | 1.800.667.6977

